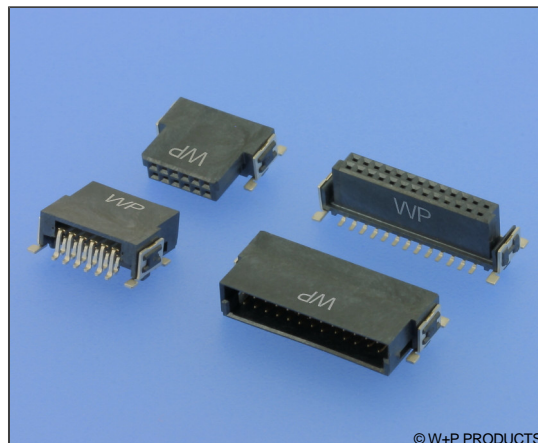


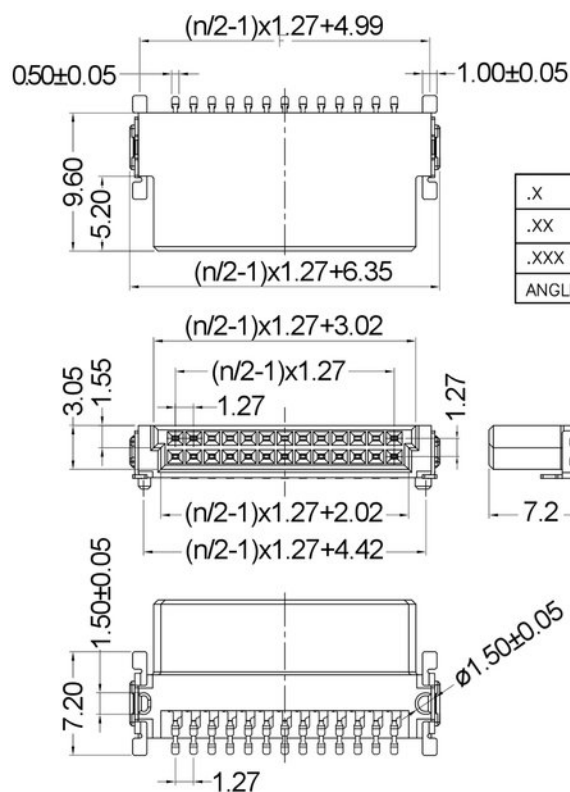
## SMT-Buchsenleiste RM 1,27mm, liegend SMT Female Connector 1,27mm Pitch, horizontal

### Technische Daten / Technical Data

Isolierkörper	Thermoplast, nach UL94 V-0
Insulator	Thermoplastic, rated UL94 V-0
Kontaktmaterial	Kupferlegierung
Contact Material	Copper alloy
Kontaktoberfläche	Lt. Oberflächenoptionen, über Ni
Contact Surface	Acc. to plating options, over Ni
Durchgangswiderstand	< 25 mΩ
Contact Resistance	< 25 mΩ
Isolationswiderstand	> 1000 MΩ
Insulation Resistance	> 1000 MΩ
Spannungsfestigkeit	500 V AC
Test Voltage	500 V AC
Nennstrom	1,2 A
Current Rating	1.2 A
Temperaturbereich	-55 °C ... +125 °C
Temperature Range	-55 °C ... +125 °C
Verarbeitung	Reflow-Lötverfahren
Processing	Reflow soldering

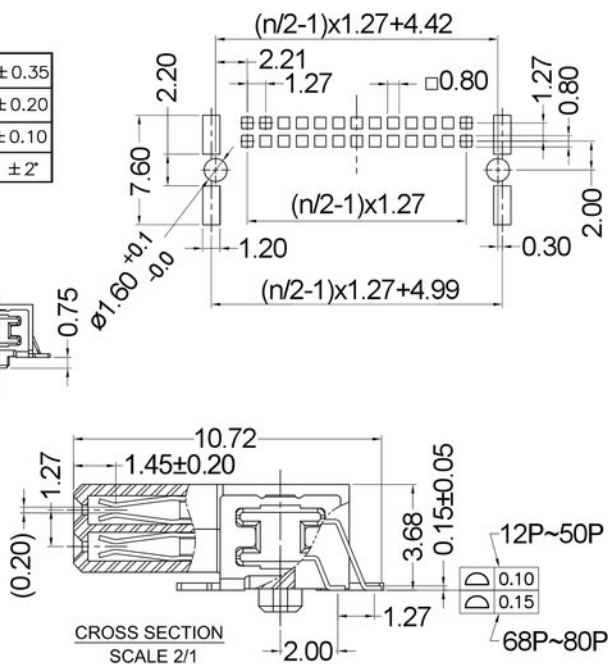


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.X	±0.35
.XX	±0.20
.XXX	±0.10
ANGLE	±2°

Recommended P.C.B Layout (Top Side)  
(PCB BOARD TOLERANCE ±0.05)



<b>Series</b>	<b>Contacts*</b>	<b>Plating*</b>	<b>Packaging*</b>
<b>9017</b>	<b>50</b> 12/16/20/26/30 32/40/50/68/80	<b>80</b> 60 Sel. Au flash / Sn over Ni 80 Sel. Au 30µ" / Sn over Ni	<b>TR</b> ST TR

# Informationen zum Reflow-Lötverfahren

## Reflow Soldering Information

### Reflow-Lötempfehlung

#### Reflow Soldering Recommendation

Die Bauteile sollten gemäß folgendem Temperatur-Profil in Anlehnung an die IPC/JEDEC J-STD-020C für bleifreies Lötten im Reflow-Verfahren verarbeitet werden (Maximalwerte).

Profileigenschaft	Kennwert
Temperatur Minimum $T_{Smin}$	150 °C
Temperatur Maximum $T_{Smax}$	200 °C
Dauer $T_{Smin} - T_{Smax}$	60 – 180s
Temperatur Lötbereich $T_L$	217 °C
Verweildauer oberhalb $T_L$	60 – 180s
Ramp-Up Rate $T_{Smax} - T_P$	max. 3 °C / s
Höchsttemperatur $T_P$	260±5 °C
Dauer Höchsttemperatur	20 – 40s
Ramp-Down Rate $T_{Pmax} - T_{Smin}$	6 °C / s
Dauer 25 °C – Höchsttemperatur $T_P$	max. 8m

Items should be soldered according to IPC/JEDEC J-STD-020C temperature profile for leadfree reflow soldering (maximum values).

Profile Feature	Key Values
Minimum Temperature $T_{Smin}$	150 °C
Maximum Temperatur $T_{Smax}$	200 °C
Duration $T_{Smin} - T_{Smax}$	60 – 180s
Soldering Range Temperature $T_L$	217 °C
Duration above $T_L$	60 – 180s
Ramp-Up Rate $T_{Smax} - T_P$	max. 3 °C / s
Peak Temperature $T_P$	260±5 °C
Duration Peak Temperature	20 – 40s
Ramp-Down Rate $T_{Pmax} - T_{Smin}$	6 °C / s
Duration 25°C - Peak Temp. $T_P$	max. 8min

