

# SuperCAT v1.1

## EtherCAT SoftMotion Controller



### Highlights

- Software EtherCAT MainDevice combines the EtherCAT protocol, IO control, and motion control with a short lead time
- Supports a 125µs EtherCAT control cycle and up to 128 axes motion control with one PC
- Fast and stable applications run in a real-time environment
- Run MCP2 and multiple applications at the same time to fine-tune m/c UPH
- User task programming runs in SuperCAT RTOS

#### **Key Features**

- EtherCAT open standard protocol CiA402 compliance for motion control
- Supports 2D coordination bias compensation for high-precision movement
- App management and execution in a real-time environment via user task programming function and GUI
- 16 axes linear interpolation and 3D spiral
- Real-time processing and EtherCAT MainDevice achieved by allocating one CPU core, memory and LAN port
- Supports APS SDK for machine automation, compatible with ADLINK motion controller products
- Lowest jitter (<20µs) by fine-tuning SuperCAT controller
- Rotary scales support all standard EtherCAT drives

#### Introduction

ADLINK SuperCAT is an EtherCAT SoftMotion controller capable of supporting up to 128 synchronized axes and over 10,000 points simultaneously. SuperCAT fully supports ADLINK EtherCAT subdevices for high-speed trigger, latch, I/O, and pulse train motion control, designed for laser and semiconductor applications. It features a built-in software trigger and latch function operating at up to 4 kHz for applications such as AOI, dispensing, and EMS manufacturing. Optimal jitter control is achieved with minimal cycles of 125µs, enhancing synchronous I/O performance for vertical automation applications in the semiconductor and electronics manufacturing industries, among others.

SuperCAT provides an off-the-shelf application-ready (APS) function library to generate multi-dimensional, highly synchronized, time-deterministic event-triggered motion and I/O control. A wide range of compatible third-party subdevices can be easily controlled using ADLINK's APS function library. ADLINK's Motion Creator Pro 2™ utility is fully compliant with the Microsoft® Windows™ environment, allowing comprehensive EtherCAT motion and I/O configuration, function evaluation, and process download functions.





## **System Requirements**

- Operating System: Windows 10/11 32/64-bit
- Processor: x86 Atom, Core i, or Xeon
- Network Interface: 100/1000BASE-T Ethernet port

## **Ordering Information**

EM-xP00

SuperCAT virtual license for Classic version

EM-xC00

SuperCAT virtual license for Premium version

EM-xA00

SuperCAT virtual license for Ultimate version

x = 2: supports 16 axes motion control x = 4: supports 32 axes motion control

x = 8: supports 64 axes motion control x = F: supports 128 axes motion control

SuperCAT is available for different platforms.

SuperCAT performance depends on the configuration and the technical data of the  ${\sf ADLINK\ IPC\ (including\ the\ processor)}.$ 

125µs EtherCAT control cycle only guaranteed with ADLINK-specific platforms.

#### EM-xP00D

SuperCAT dongle license for Classic version

EM-xC00D

SuperCAT dongle license for Premium version

EM-xA00D

SuperCAT dongle license for Ultimate version

## **Specifications**

Function	Mode	Classic	Premium	Ultimate
runction	Mode	EM-xP00	EM-xC00	EM-xA00
Single Axis Motion	P2P	V	V	V
	Position/Velocity override	V	V	V
	Blending mode	V	V	V
	Homing	V	V	V
	Motion IO mapping	V	V	V
Multi-Axis Motion	Linear interpolation	V	V	V
	2D circular interpolation	-	V	V
	3D circular interpolation	-	-	V
	Spiral/Helical	-	-	V
	Gantry/E-Gear	-	V	V
	Gantry/E-Gear homing	-	V	V
	Blending mode	V	V	V
	Linear continuous interpolation	V	V	V
	2D circular interpolation	-	V	V
	3D circular interpolation	-	-	V
	Spiral/Helical	-	-	V
	Continuous interpolation Roll back/Dwell	-	V	V
	Continuous interpolation synchronized DO control	-	-	V
	PVT	-	V	V
	T-curve	V	V	V
Speed Profile	S-curve	V	V	V
	Pitch error compensation	V	V	V
Compensation	Backlash compensation	V	V	V
	2D mesh compensation	V	V	V
	P2P	V	V	V

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