

# LCD MODULE SPECIFICATION

Cı	ıstomer:	<u></u>						
М	odule No.							
Da	ate:	2023-05-0						
Ve	ersion:	1.1						
	■ Pre-Specification for parameter checking □ Final-Specification for sample approval							
For Custome	r's Accepta	ance:						
Approved by	,		Comment					

Approved by	Checked by	Prepared by	
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# **Record of Revision**

Rev.	Date	Description	Editor
1.0	2023-03-20	First release	Zaiping.Yang
1.1	2023-05-08	Update Parameter and CAD drawing.	Zaiping.Yang



# 1 General Specifications

No.	Item	Specification	Remark
1	LCD Size	7.0 inch (Diagonal)	
2	Driver Element	a-Si TFT active matrix	
3	Resolution	800 (RGB) ×480	
4	Display Mode	SFT, Normally Black	
5	Pixel Pitch(mm)	0.0635 (H) × 0.1905 (V)	
6	Display Colors	262K	
7	Surface Treatment	Anti-Glare	
8	Color Arrangement	RGB-Stripe	
9	Interface	RGB 18Bit,Digital (TTL), Only DE mode	
10	Viewing Direction	All	
11	Gray Scale Inversion Direction	/	Note 1
12	Outline Dimension (mm)	165.00(W) × 104.0 (H) × 3.50(T)	
13	Active Area (mm)	152.4 (W) × 91.44 (H)	
14	Touch Screen	Without LENS	
15	Display Driver IC		
16	Touch Driver IC		

Note 1: Viewing direction for best image quality is different from TFT definition. There is a 180°shift.

Note 2: RoHS compliant.



# 2 Pin Assignment

# 2.1 LCD Pin assignment

Match connector: 0.5mm pitch FPC/FFC,T=0.3mm.

Type of connector on PCB: FH33-40S-0.5SH(10) (Hirose) or equivalent.

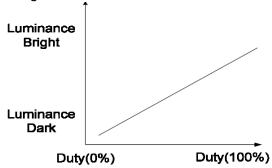
PIN	Symbol	1/0	Description	Remark
1	VLED+	Р	Power voltage for LED backlight Driver	
2	VLED+	Р	Power voltage for LED backlight Driver	
3	ADJ	1	Adjust the led brightness with PWM Pulse	Note 1
4	GLED	Р	Ground for LED circuit	
5	GLED	Р	Ground for LED circuit	
6	Vcc	Р	Power supply	
7	Vcc	Р	Power supply	
8	MODE (NC)	-	No connection	Note 2
9	DE	I	Data enable	
10	VS (NC)	-	Vsync signal input, No connection	
11	HS (NC)	-	Hsync signal input, No connection	
12	GND	Р	Power ground	
13	B5	I	BLUE Data Signal	
14	B4	I	BLUE Data Signal	
15	В3	I	BLUE Data Signal	
16	GND	Р	Power ground	
17	B2	I	BLUE Data Signal	
18	B1	I	BLUE Data Signal	
19	В0	I	BLUE Data Signal(LSB)	
20	GND	Р	Power ground	
21	G5	I	GREEN Data Signal	
22	G4	I	GREEN Data Signal	
23	G3	I	GREEN Data Signal	
24	GND	Р	Power ground	
25	G2	I	GREEN Data Signal	
26	G1	I	GREEN Data Signal	
27	G0	I	GREEN Data Signal(LSB)	
28	GND	Р	Power ground	
29	R5	I	RED Data Signal	
30	R4	I	RED Data Signal	
31	R3	I	RED Data Signal	
32	GND	Р	Power ground	
33	R2	I	RED Data Signal	
34	R1	I	RED Data Signal	
35	R0	I	RED Data Signal(LSB)	
36	GND	Р	Power ground	
37	DCLK	I	DOT CLOCK	



37	DCLK		DOT CLOCK		
38	GND	Р	Power ground		
39	L/R	I	Select left or right scanning direction.	Note 3	
40	U/D	I	Select up or down scanning direction.	Note 3	

I---Input, O---Output, P--- Power/Ground

Note 1: Pin3. is used to adjust brightness.

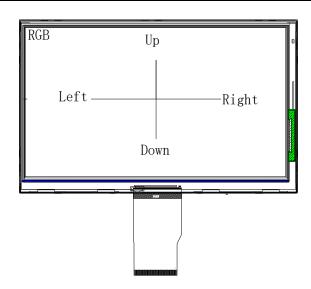


Note 2: This LCD module supports DE mode, the pin setting is different from each other. Please refer to the descriptions.

Note 3: Selection of scanning mode.

## **U/D R/L Function Description**

Scan conti	ol input	Scanning direction
U/D	L/R	Scanning direction
GND	VCC	Up to down, left to right
VCC	GND	Down to up, right to left
GND	GND	Up to down, right to left
VCC	VCC	Down to up, left to right





## 3 Absolute Maximum Ratings

Ta = 25 ℃

Item	Symbol	Min.	Max.	Unit	Remark
Dower Voltage	Vcc	-0.30	4.0	V	
Power Voltage	<b>V</b> LED	0	5.5	V	
Operating Temperature	Тор	-20.0	70.0	$^{\circ}\!$	
Storage Temperature	T <sub>st</sub>	-30.0	80.0	$^{\circ}\!\mathbb{C}$	
Operating and Storage Humidity	H <sub>stg</sub>	10%	90%	%(RH)	

## 4. Electrical Characteristics

## **4.1 Recommended Operating Condition**

VCC=3.3V, GND=0V, Ta =  $25^{\circ}$ C

Item	Symbol	Min.	Тур.	Max.	Unit	Remark
Power supply Voltage	Vcc	3.2	3.3	3.4	V	
LED driving voltage on PCB	VLED	4.8	5.0	5.2	٧	
Input logic high voltage	VIH	0.7Vcc	-	Vcc	٧	R0~R5, G0~G5,0~B5, DE,
Input logic low voltage	VIL	0	-	0.3Vcc	V	DCLK, LR, UD.
Current of Power supply on FPC	I <sub>CC</sub>	-	180	300	mA	Vcc=3.3V, color bar pattern
Current of Backlight LED Driver on PCB	I <sub>VLED</sub>	-	500	-	mA	VLED =5.0V
LED life time		50000			hrs	Note 1
ADJ frequency		2		60	kHz	
	VIH	0.7 VCC	-	VCC	V	PIN3 ADJ
ADJ input voltage	VIL	0		0.3 VCC	V	

Note1:The "LED life time" is defined as the module brightness decrease to 50% original brightness at Ta=25( and VLED=5.0V. The LED lifetime could be decreased if operating VLED is larger than 5.0V.

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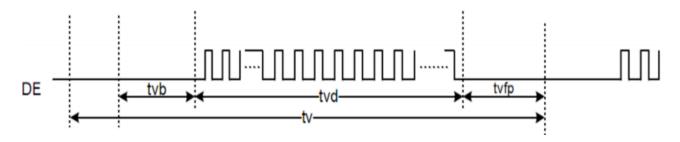


# 5 Timing Chart

# **5.1 TFT-LCD Input Timing:DE mode Input Clock and Data timing Diagram:**

Parameter	Symbol		Value		Unit	Note
		Min.	Тур.	Max.		
DCLK frequency	fclk	20	33.3	42.8	MHz	
Horizontal display	thd	800			DCLK	
area						
1 Horizontal Line	th	908	928	1178	DCLK	

Parameter	Symbol		Value		Unit	Note
		Min.	Тур.	Max.		
Vertical display area	tvd	480			Н	
Vertical period time	tv	501	525	606	Н	



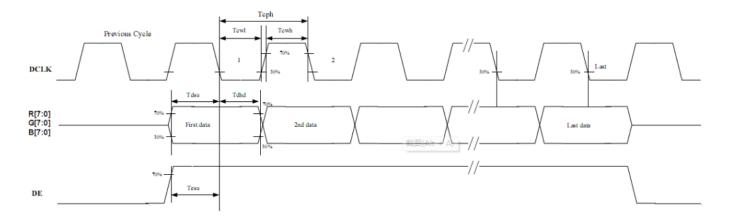
## **5.2 AC characteristics**

VDD=3.3V, GND=0V, Ta=25°C

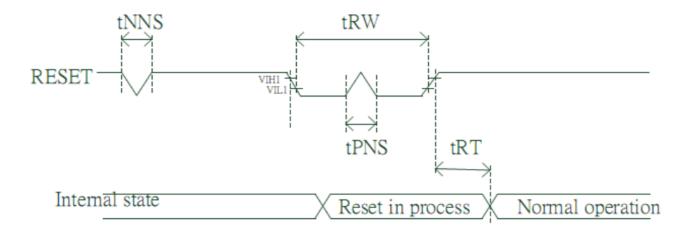
Parameter	Symbol	Min	Тур	Max	Unit	Remark
DCLK Frequency	Fclk	-	50	55	MHz	
DCLK Pulse Width	T <sub>cw</sub>	40	-	60	%	
Data Set-up Time	T <sub>su</sub>	8	-	-	ns	
Data Hold Time	T <sub>hd</sub> .	8	-	-	ns	
Output Stable Time	Tst	-	-	9	ns	
DE Set-up Time	T <sub>dsu</sub> .	8	-	-	ns	

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# 5.3 **RESET Timing**



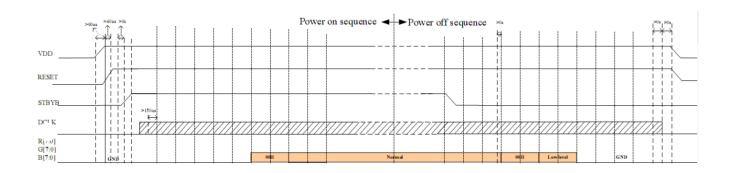
Signal	Parameter	Symbol		unit		
Sigilal	raranicici		min	typ	max	unit
RESET	RESET pulse width	tRW	40	-	-	us
	RESET complete time	tRT	-	-	40	us
	Positive spike noise width	rPNS	-	-	2	us
	Negative spike noise width	rNNS	-	-	2	us

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### 5.4 **POWER ON/OFF SEQUENCE : VCC=VDD**

Item	Symbol	1	Тур	Max	Unit	Remark
VDD 3.3V rising time	T1	>90	•	1	us	
VDD to RESET on time	T2	>50		-	us	
RESETB to STBYB on time	T3	>1	-	-	ms	
STBYB to DCLK time	T4	>50			ms	
DCLK to DATA on time	T5	>251	-	-	ms	

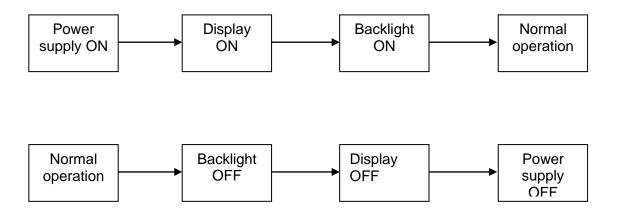


Note1: Power on sequence: VCC\RESET\STBYB\DCLK\DATA ON

Note2: Power off sequence: STBYB\ DATA OFF\DCLK\RESET\VCC

Note3: All of the power and signals should be kept at GND level before power on. If there are residual voltages on them, the LCD might not work properly.

Note4: The power on/off sequence is the first version. It will be updated when the design is fixed.





# 6 Optical Characteristics

Ta=25 ℃

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
V. A. J.		θТ		80	85	-	Degree	
		θВ	CR≧10	80	85	-		Note 2
view Angles	View Angles			80	85	-		Note 2
		θR		80	85	-		
Contrast Ratio		CR	θ=0°	800	1000	-		Note1 Note3
		T <sub>ON</sub>					ms	
Response Time		T <sub>OFF</sub>	25℃		20	30		Note1 Note4
	White	х	Backlight is on	0.285	0.315	0.345		
		У		0.283	0.313	0.343		
	Red	х		0.585	0.615	0.645		
		У		0.311	0.341	0.372		Note1
Chromaticity	Green	х		0.317	0.347	0.377		Note5
		У		0.577	0.607	0.637		
	Blue	х		0.122	0.152	0.182		
		У		0.022	0.052	0.082		
Uniformity		U		70	80	-	%	Note1 Note6
NTSC				65	70	-	%	Note 5
Luminance		L		-	500	-	cd/m²	Note1 Note7

### **Test Conditions:**

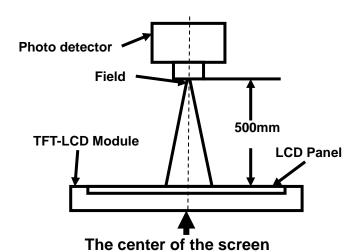
- 1.  $I_F$ = 180 mA,  $V_F$ =9.6V and the ambient temperature is 25±2  $^{\circ}$ C.humidity is 65±7%
- 2. The test systems refer to Note 1 and Note 2.

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### Note 1: Definition of optical measurement system.

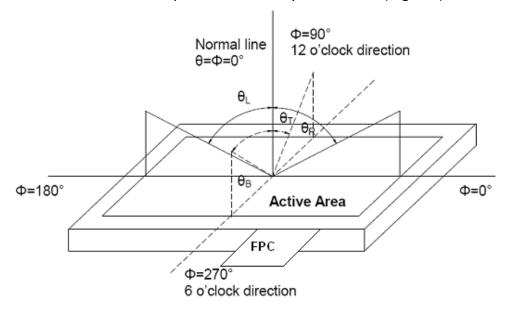
Properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



	1		
ltem	Photo detector	Field	
Contrast Ratio			
Luminance	SR-3A	1°	
Chromaticity	SK-SA		
Lum Uniformity			
Response Time	BM-7A	2°	

Note 2: Definition of viewing angle range and measurement system.

Viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Note 3: Definition of contrast ratio

Contrast ratio (CR) =  $\frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$ 

Vwhite: To be determined Vblack: To be determined.

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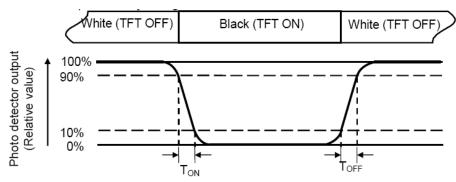
<sup>&</sup>quot;White state ": The state is that the LCD should drive by Vwhite.

<sup>&</sup>quot;Black state": The state is that the LCD should drive by Vblack.



### Note 4: Definition of response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time  $(T_{ON})$  is the time between photo detector output intensity changed from 90% to 10%. And fall time  $(T_{OFF})$  is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

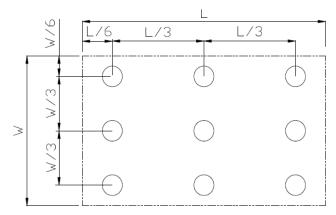
Color coordinates measured at center point of LCD.

### Note 6: Definition of luminance uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/Lmax

L----- Active area length W---- Active area width



Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

#### Note 7: Definition of luminance:

Measure the luminance of white state at center point.

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# 7 Environmental / Reliability Test

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts = +70℃, 240 hours	No abnormalities in functions
2	Low Temperature Operation	Ta = -20℃, 240 hours	No abnormalities in functions
3	High Temperature Storage	Ta = +80°℃, 240 hours	No abnormalities in functions
4	Low Temperature Storage	Ta = -30°C, 240 hours	No abnormalities in functions
5	Storage at High Temperature and Humidity	Ta = +60 $^{\circ}$ C, 90% RH max,240hours	No abnormalities in functions
6	Thermal Shock (non-operating)	-30°C 30 min $^{\sim}$ +70°C 30 min, Change time: 0.5 hour ← 5 min → 0.5 hour.10 Cycle	Start with cold temperature, End with high temperature,
7	ESD	C=150pF, R=330 $\Omega$ ,5point/panel Air: $\pm 8$ Kv, 5times; Contact: $\pm 4$ Kv,5times (Environment:15 $^{\circ}$ C $^{\circ}$ 35 $^{\circ}$ C, 30% $^{\circ}$ 60%.86Kpa $^{\circ}$ 106Kpa)	No abnormalities in functions

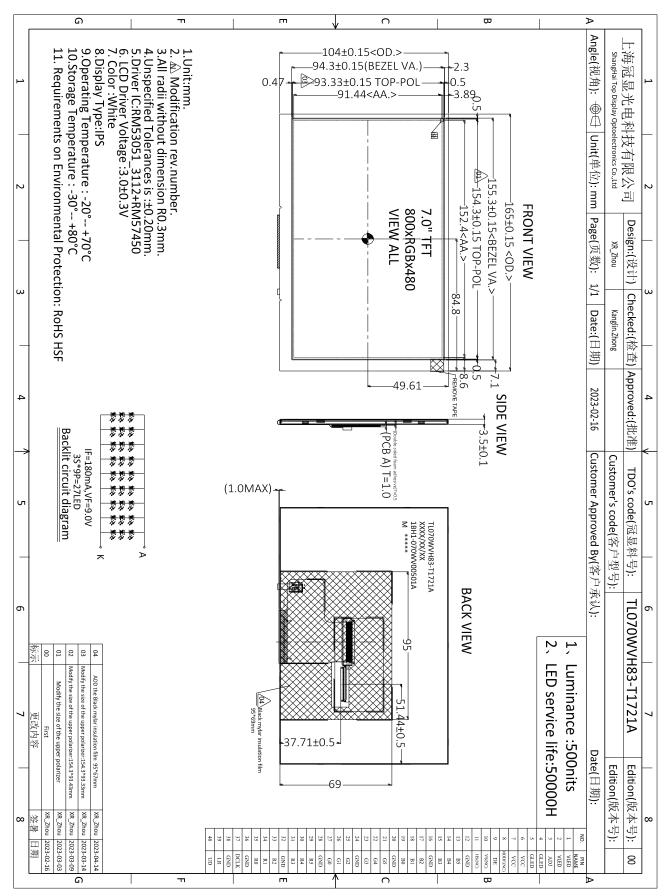
Note1: Ts is the temperature of panel's surface.

Note2: Ta is the ambient temperature of samples.

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## 8 Mechanical Drawing





### 9 Precautions for Use of LCD Modules

### **Handling Precautions**

- 9.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 9.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 9.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 9.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 9.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
  - Isopropyl alcohol
  - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 9.1.6 Do not attempt to disassemble the LCD Module.
- 9.1.7 If the logic circuit power is off, do not apply the input signals.
- 9.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - 9.1.8.1 Be sure to ground the body when handling the LCD Modules.
  - 9.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.
- 9.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 9.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

#### Storage Precautions

- 9.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 9.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is: Temperature : 0  $^{\circ}$ C  $\sim$  40  $^{\circ}$ C Relatively humidity:  $\leq$ 80%
  - 9.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

#### **Transportation Precautions**

9.3.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.



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