

TW800X480B-K619SE4R2MU

4.3 INCH INTELLIGENT TFT MODULE SERIES

Itron UK's current midrange Itron Smart Series Embedded TFT TW-Series Modules developed from the successful TU range with proven capabilities and now supporting QT (Linux OS)

- Powerful enough to devolve Host functionality
- High Pixel Density 4.3" IPS
- Metallised Projective Capacitive Touch
- Cost Effective
- TU / iDevOS compatible

TW Range Features







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REVISION NOTES

Issue	Date	Remarks
1.0	January 2023	New Release







PRODUCT OVERVIEW

This module includes an 800x480 pixel TFT panel mounted on a printed circuit board with low profile construction.

Each pixel has red, green and blue striped elements with 24 bit colour control and 8 bit alpha blending. The CPU block consists of a powerful 450MHz i.MX28 processor with up to 512M bytes of DDR2 RAM and the option to boot from SDHC card or internal eMMC NAND. A parallel µSDHC slot provides external SDHC module interface. The eMMC NAND also provides non-volatile storage for user application variables.

The module has a simple Ethernet connection to the Web. The Ethernet port can be directly wired to an RJ45 plug to provide FTP network communications over the local network and internet.

This module is designed to be RoHS compliant with sub class A EMI emission and 2kV human body contact model for metallised projective capacitive / resistive touch.

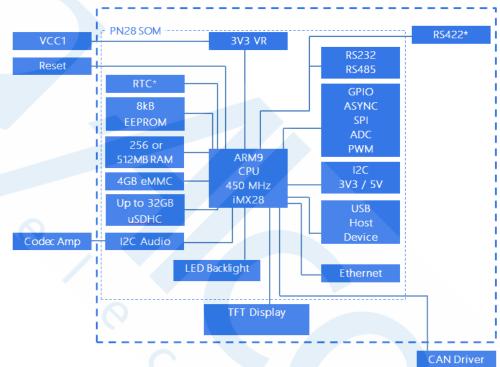


Figure 1 - Full Circuit Block Diagram.
* Optional.





TECHNICAL DATA

Freescale 450MHz ARM9 CPU
L1 cache, 32 KB for instruction, 32 KB for data, RTC (Optional)
256 MB
4 GB
up to 32 GB
USB 2.0 OTG host/device USB 2.0 High-Speed host – 480 Mbps USB host/device mass storage support USB Device – CDC Serial
2 x FlexCAN Interfaces (option)
RS232, RS485 half-Duplex 3 x Asynchronous serial interface (3V3)
2 x I2C Master/Slave, 3V3/5V(option) logic levels 2 x SPI Master, 3V3/5V(option) logic levels
10/100 Mbps Ethernet + magnetics FTP, Ethernet Switch support
SAIF (Serial Audio Interface), MIDI protocol
Up to 32 user GPIO
Up to 7 ADCs Up to 7 PWM Outputs
Rotary encoder support
Notary encoder support
95.0 x 53.9 – 4.3 inch diagonal
IPS
800 x 480 pixels
Full View
425 cd/m ²
16.2M (24 bit)
Full HID Mouse/Keyboard/Hub/Barcode reader support
5.0-9.0V
710mA
-20°C to +70°C
-30°C to +70°C
30 to 80% RH @ 25°C Non condensing
-
Designed to comply with 2kV human body contact model (BS EN 6100-4-2)
Designed to comply with 2kV human body contact model (BS EN 6100-4-2) Designed to comply with sub class A EMI emission (BS EN 6100-4-6)

^{*}Note, the use of peripherals can lead to a higher drawing of power, user responsible.



ELECTRICAL CHARACTERISTICS

Section	Parameter	Symbol	Min	Тур	Max	Unit	Condition
5V Input	Supply Voltage	Vcc1	5.0	5.0	9.0	VDC	GND = 0V
Power Supply	Supply Current	Icc1	690	710	740*	mA	Vcc1=5V - All pixels ON Backlight 100%
		Icc3	50	60	70	mA	Vcc1=5V – Reset LOW
3V3 Output	Supply Voltage	Vcc2	3.2	3.3	3.4	VDC	GND = 0V
Power Supply	Supply Current	Icc2	-	-	200	mA	Vcc1=5V
Data Interfaces	Logic Input Low	VIL	0	-	0.5	VDC	Vcc2=3V3
and GPIO Ports	Logic Input High	VIH	2.0	-	Vcc2	VDC	K0-K30, SDHC, ADC
	Logic Output Low	Vol	0	-	0.7	VDC	Maximum sink current 10mA per port Total sink current 70mA
	Logic Output High	Vон	3.0	-	3.4	VDC	
RS485	Diff drive output	VoD	1.5	-	-	VDC	RL=54Ω
Interface	Rx diff threshold	VTH	-0.2	-	0.2	VDC	_
RS232	Logic Input Low	VIL	-15.0	-	0.6	VDC	Vcc2=3V3
interface (RX)	Logic Input High	VIH	2.0	-	+15.0	VDC	Vcc2=3V3
RS232 interface (TX)	Logic Output Low	Vol	-	-3.0	-2.0	VDC	Vcc2=3V3
,	Logic Output High	Voн	4.0	7.0	-	VDC	Vcc2=3V3
/RESET	Logic Input Low	VIL	0	-	1.2	VDC	Vcc1=5V
	Logic Input High	VIH	2.2	-	3.4	VDC	Vcc1=5V

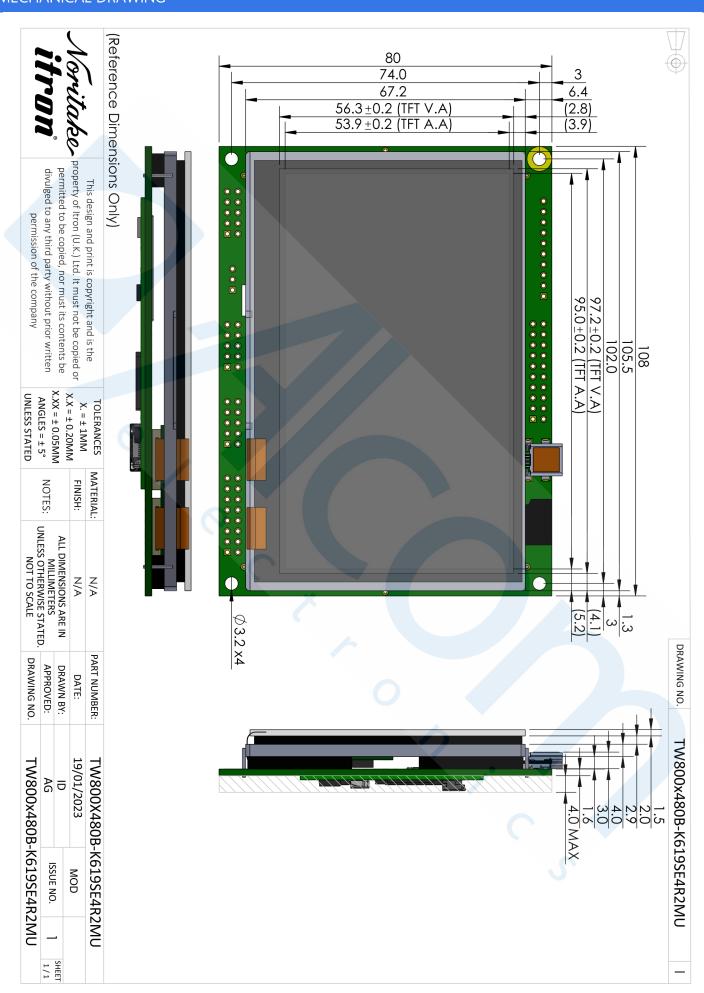
If data signals are applied before the power supply stabilizes, the module CPU may not start correctly until a watchdog timeout. *Note, the use of peripherals can lead to a higher drawing of power, user responsible. Test conducted with a 5V DC power supply.

OPTICAL CHARACTERISTICS

Visual Parameter		Value							
Display Area (X x Y m		95.0 x 53.9	95.0 x 53.9 – 4.3 inch diagonal						
Display Format (X x Y))	800 x 480 p	oixels						
Dot Size/Pitch (X x Y r	mm)	0.12 x 0.11							
RGB Colours		16.2M (24 k	oit)						
Display Type		IPS							
Prime Viewing Angle		Full View							
Visual Parameter		Symbol	Min.	Тур.	Max.	Unit	Condition		
Contrast Ratio		CR	640	800	-	-	At optimized viewing angle		
Colour Chromaticity	White	Wx	0.2651	0.3151	0.3651	-	⊝=0° Ф=0°		
Colour Chromaticity	vvriite	Wy	0.2764	0.3264	0.3764	-	⊝=0° Ф=0°		
	Hor.	Θ+	70	80	-	Deg.	CR≥10		
Viouing Anglo	Hor.	Θ-	70	80	-	Deg.	CR≥10		
Viewing Angle	Ver.	Ф+	70	80	-	Deg.	CR≥10		
	Ver.	Φ-	70	80	-	Deg.	CR≥10		
Brightness		-	382	425	-	cd/m²	Centre of Display		
LED Backlight Lifetime		-	-	25000	-	Hours	50% of brightness @ 25°C		



MECHANICAL DRAWING





CONNECTOR LOCATION AND FUNCTION

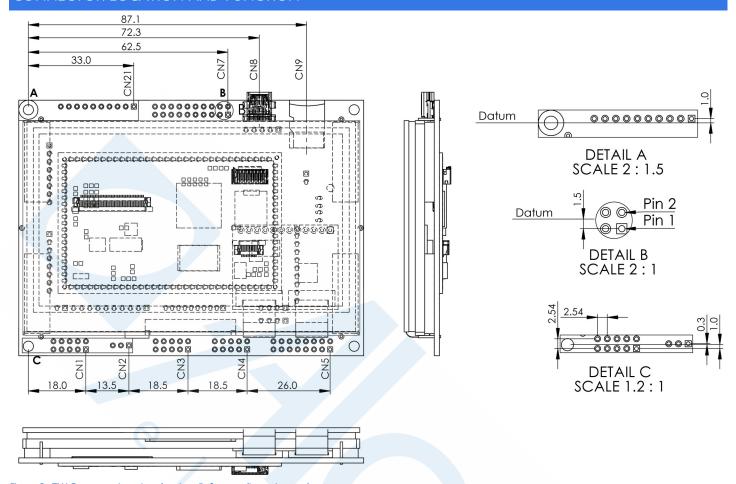


Figure 2- TW Connector Location drawing. Reference dimensions only.

CN1: RS232, RS485, RS422 *, PWM, IO Ports

The RS232 interface has a maximum baud rate of 250K bits per second subject to inter-connection. The interface buffer IC provides a limited negative and positive supply (-3V, +7V) suitable for short distance, low load applications. The baud rate, data orientation, stop bits, handshaking, buffer size and associated interrupts can be configured by the firmware. CTS and RTS can be selected depending on the required handshaking method. RS485 can be used at the same time as RS232 RXD/TXD/CTS/RTS. The Tx/Rx lines are high impedance when not used. Care must be taken not to exceed the maximum loading of 8 devices per line. Please consult us if a higher loading is required. Line termination should be external.

Please note that the RS422 interface is an option, an extra transceiver IC has to be fitted on the carrier board and extra links are required for its full functionality.

Please refer to CN4 and CN7 for PWM and GPIO ports definitions respectively.

Pin	Signal	Function
1	TxRx+, Tx+*, PWM1	RS485 TxRx+ or RS422 Tx+ – transmit positive (* only for RS422 option) or PWM1 output
2	NC, Rx-*	No connection or RS422 Rx- – receive negative (* only for RS422 option)
3	TXD	RS232 transmit output
4	CTS	RS232 flow control input
5	RXD	RS232 receive input
6	RTS	RS232 flow control output
7	NC, Rx+*	No connection or RS422 Rx+ – receive positive (* only for RS422 option)
8	TxRx-, Tx-*, PWM0, K31	RS485 TxRx- or RS422 Tx- – transmit negative (* only for RS422 option) or PWM0 output or K31 user GPIO
9	GND	0V
10	Vcc1.0	Fused 5-9Vin (When J47 is soldered)





CN2: POWER, BUZZER, PWM, I2C1 DATA

This connector is ideal to be used as a power source due to the protection provided by the fuse.

Pin 2 on CN2 is dedicated to the IDevOS command (BUZZ) allowing 3V3 piezoelectric buzzers to be directly controlled by software.

Please refer to CN4 and CN3 for PWM and I2C definitions respectively.

Pin	Signal	Function
1	Vcc1.0	Fused 5-9Vin
2	PWM1 (BUZZ), I2C1-SDA	PWM 1 output (BUZZER) or I2C1 SDA data
3	GND	OV

CN3: AS1, I2C1, IO Ports

The TW Series has three asynchronous interfaces: AS1, AS2 and AS3.

The asynchronous logic level (3V3) interfaces have a maximum baud rate of 250K per second subject to application. The baud rate, data orientation, stop bits, handshaking, buffer size and associated interrupts can be configured by the firmware.

AS1 output MB - Module Busy and input HB - Host Busy support hardware handshaking between master and slave.

The I2C is a standard two-wire serial interface used to connect the chip with peripherals or host controllers. This interface provides a standard bit rate up to 100 kbps, and a fast bit rate up to 400 kbps I2C connection to multiple devices with the chip acting in either I2C master or I2C slave mode.

Please refer to CN7 for IO ports definition.

Pin	Signal	Function
1	VIO, Vcc2	VIO (Voltage in/out) or 3V3 out depending on jumper J27 (VIO*: 1-2; 3V3: 2-3)
2	K24, I2C1-SCL	I2C1 SCL clock or K24 user GPIO
3	AS1-RX, K25, CAN0 TX	AS1 serial input or K25 user GPIO or FlexCAN0 TX
4	K26, I2C1-SDA	I2C1 SDA data or K26 user GPIO
5	GND	OV
6	/IRQ1, K27	/IRQ1 interrupt request or K27 user GPIO
7	AS1-TX, K28, CAN0 RX	AS1 serial output or K28 user GPIO or FlexCAN0 RX
8	/RESET	Master reset - active LOW
9	AS1-RTS, K29, CAN1 RX	AS1 request to send flow control or K29 user GPIO or FlexCAN1 RX
10	AS1-CTS, K30, CAN1 TX	AS1 clear to send flow control or K30 user GPIO or FlexCAN1 TX

CN4: ADC, PWM, SAIF, IO Ports

There are 7 PWM outputs available that can be used by the user. The polarity (on/off), cycle time in microseconds (160Hz-1MHz), duty in percentage. (0-100) and pre-scale value of (1, 2, 4, 8, 16, 64, 256, 1024), the default is 1.

Please refer to CN19, CN16, and CN7 for ADC, SAIF and IO ports definition respectively.

Pin	Signal	Function
1	ADC1	ADC 1 input
2	ADC6	ADC 6 input
3	GND	OV
4	VIO, Vcc2	VIO or 3V3 out depending on jumper J26 (VIO: 1-2; 3V3: 2-3)
5	PWM4, K18	PWM 4 output or K18 user GPIO
6	PWM3, K19	PWM 3 output or K19 user GPIO
7	SA-D0, PWM6, K20	SAIF Data0 or PWM 6 output or K20 user GPIO
8	SA-BITCLK, PWM5, K21	SAIF BITCLK or PWM 5 output or K21 user GPIO
9	SA-LRCLK, PWM 4, K22	SAIF LRCLK or PWM 4 output or K22 user GPIO
10	SA-MCLK, PWM 3, K23	SAIF MCLK or PWM 3 output or K23 user GPIO





CN5: USB0, SDHC Expansion

The USBO element provides high-performance host functionality (up to 480 Mbps), compliant with the USB 2.0 specification. The element has DMA capabilities for handling data transfer between internal buffers and system memory. The jumper J55 (Host) can be used to allow the USBO host to supply power to the device.

Please refer to CN9 for SDHC definition.

Pin	Signal	Function
1	SD0-DA2	SD Card data 2
2	SD0-DA3	SD Card data 3
3	SD0-CDA	SD Card command
4	Vcc2	3V3 out
5	SD0-CK	SD0 clock enabled via jumper J22
6	GND	OV
7	SD0-DA0	SD Card data 0
8	SD0-DA1	SD Card data 1
9	GND	OV
10	SD0-CD	SD Card detect
11	GND	OV
12	Vcc1.2	Regulated 5V out for Host USB1
13	USB1-	USB1 Host data-
14	USB1+	USB1 Host data+
15	NC	Not connected
16	GND	OV

CN7: FlexCAN, IO Ports

There are two FlexCAN implementations CANO and CAN1 requiring just an external interface buffer IC. The Controller Area Network

(CAN) protocol is a message based protocol used for serial data. It was designed specifically for automotive but is also used in industrial control and medical applications. The FlexCAN module is a full implementation of the CAN protocol specification, Version 2.0B, which supports both standard and extended message frames. The Message Buffers are stored in an embedded RAM dedicated to the FlexCAN module. The serial clock can be set from 10 kbps to 1Mbps.

Many GPIO ports have dual or triple functions as a general purpose logic level inputs/outputs or a fixed function interface. During reset and power on the GPIO ports can have a *floating* state, hence it is imperative to provide an inverting circuit to ensure a low condition where required.

Pin	Signal	Function
1	Vcc1.1, Vcc1.2	Unfused 5-9Vin or regulated 5V out depending on jumper J55 (device: 1-2; host: 2-3)
2	GND	OV
3	Vcc2	3V3 out
4	GND	OV
5	KO	KO user GPIO
6	K1	K1 user GPIO
7	K2, CAN1TX	K2 user GPIO or FlexCAN1 transmit output
8	K3, CAN1RX	K3 user GPIO or FlexCAN1 receive input
9	K4, CANOTX	K4 user GPIO or FlexCAN0 transmit output
10	K5, CANORX	K5 user GPIO or FlexCAN0 receive input
11	K6	K6 user GPIO
12	K7	K7 user GPIO
13	K8	K8 user GPIO
14	K9	K9 user GPIO
15	K10	K10 user GPIO
16	K11	K11 user GPIO
17	K12	K12 user GPIO
18	K13	K13 user GPIO
19	K14	K14 user GPIO
20	K15	K15 user GPIO





CN8: USB0

See CN5 USB0 definition.

Pin	Signal	Function
CN8	MINI USB	MINI TYPE B USB Socket for USB0 host/device depending on jumper J55 (device:1-2; host:2-3)

CN9: SDHC0

The module supports micro SD card storage devices up to 32 GB.

Pin	Signal	Function
CN9	MICRO SD CARD	MICRO SD Card Socket for SDHC0

CN15: USB0 HOST

See CN5 for USB Host definition

Pin	Signal	Function
1	V _{CC} 1.1, V _{CC} 1.2	Unfused 5-9Vin or regulated 5V out depending on jumper J55 (device: 1-2; host: 2-3)
2	USB0-	USB data-
3	USB0+	USB data+
4	USB0 ID	USB0 Host / Device selector
5	GND	OV

CN16: SAIF, AS3, PWM, I2C1, IO Ports

SAIF provides a half-duplex serial port for communication with a variety of serial devices, including industry-standard codecs and DSPs. It supports a continuous range of sample rates from 8 kHz–192 kHz using a high-resolution fractional divider driven by the PLL. The APBX DMA interface, a FIFO service interrupt, or software polling is used to transfer data in the FIFO pipeline.

Please refer to CN3, CN4 and CN7 for AS3, PWM, IC2, and IO ports definition respectively

Pin	Signal	Function
1	SA-D1, PWM7	SAIF data 1 or PWM 7 output
2	SA-D0, PWM6, K20/AS3- TX	SAIF data 0 or PWM 6 output or K20 user GPIO or AS3 serial output
3	SA-BITCLK, PWM5, K21, AS3-RX	SAIF BITCLK or PWM 5 output or K21 user GPIO or AS3 serial input
4	SA-LRCLK, PWM4, K22	SAIF LRCLK or PWM 4 or K22 user GPIO
5	SA-MCLK, PWM3, K23	SAIF MCLK or PWM 3 or K23 user GPIO
6	GND	OV
7	Vcc1.2	Regulated 5V out
8	12C1 SDA, K26	I2C1 SDA data or K26 user GPIO
9	12C1 SCL, K24	I2C1 SCL clock or K24 user GPIO
10	NC	Not connected





CN17: SPI, PWM2 BL, IO Ports

Two SPI interfaces are available: SPI2 and SPI3. The maximum bit rate is 250K bits per second subject to inter-connection. The order of data bits and the rising or falling edge of clock can be defined in software. Internal display receive / transmit logic is reset and resynchronized on the rising edge of /SS. Data is clocked into input MOSI and out of output MISO simultaneously on the software selected edge of SCK.

The MB port can be enabled to signal the module is busy. In master mode the /SS or other GPIO ports can be software configured as slave select to interface to multiple devices. Data is clocked out of output MOSI and in to input MISO simultaneously on the software selected edge of SCK.

The PWM output on this connector is used for backlight control.

Please refer to CN4, CN7 for PWM and IO ports definition respectively.

Pin	Signal	Function
1	GND	OV
2	SP13-CLK	SPI3 clock
3	SP13-MOSI	SPI3 MOSI data
4	SP13-MISO	SPI3 MISO data
5	K16, SPI3-/SS0	SPI3 Slave Select /SSO or K16 user GPIO
6	K17, SPI2-/SS1	SPI2 Slave Select /SS1 or K17 user GPIO
7	SPI2-/SS2	SPI2 Slave Select /SS2
8	PWM2-BL	PWM 2 for backlight dimming control by default
9	Vcc1.0	Fused 5-9Vin
10	GND	OV

CN18: BATT, PSWITCH, WDOG, RESET

At POWER ON the internal and external 3V3 supply will rise in <20ms to supply the CPU and peripheral circuits. On /RESET, the peripheral supply is disconnected until 3V3 OUTPUT is enabled.

The watchdog and brownout protection are internal functions of the CPU but an external supervisor can also be used.

Pin	Signal	Function
1	GND	OV
2	Vcc2	3V3 out
3	PSWITCH	Internal use only
4	WDOG	Watchdog strobe output
5	Do not connect	Factory use only
6	/RESET	Master reset - active LOW
7	Vcc1.1	Unfused 5-9Vin
8	GND	OV

CN19: ADC, RS485-DIR

The ADC reference voltage is 3V6. The ADCs have a 12 bit resolution producing conversion values of between 0 for 0V and 4095 for 3V6 with a tolerance of 5. Since the value at 0V may not be 0, it is important to take this into consideration when designing your analogue interface circuit if a zero value is important. The maximum sample rate is 428kHz and is available for processing according to the firmware configuration. Calibration values can be retained in the host and stored in the on board EEPROM.

Pin	Signal	Function
1	GND	0V
2	ADC2	ADC 2 input / Touch
3	ADC3	ADC 3 input / Touch
4	ADC4	ADC 4 input / Touch
5	ADC5	ADC 5 input / Touch
6	EN3V3	Enable line for additional external 3V3 regulator
7	DIR-485	RS485 direction control
8	GND	0V







CN20: USB1 (HOST)

The controller operates as host-only high-speed USB controller. The system also has USB Mass Storage Device, USB HID key-board, mouse and barcode scanner support.

Pin	Signal	Function
CN20	USB	USB Socket for USB1 (Host)

CN21: ETHERNET

The Ethernet controller (ENET) consists of two MACs (media access controllers), each with its own dedicated uDMA (unified DMA) module. The MAC module is third party IP from "More Than IP" (MTIP). The MACs interface to 10 Mbps and 100 Mbps Ethernet/IEEE 802.3™networks. MAC0 is provided on the SOM (PN28) as standard. MAC1 is provided as custom for external PHY.

The interface can be connected to an RJ45 connector with integrated magnetics on the carrier board and status LEDs to provide other data communications over the local network and internet.

Pin	Signal	Function
1	Vcc2	3V3 out
2	GND	OV
3	NC	No connection
4	ENET-LRX+	Magnetic Ethernet LRX+ – receive positive
5	ENET-LRX-	Magnetic Ethernet LRX- – receive negative
6	ENET-LTX+	Magnetic Ethernet LTX+ – transmit positive
7	ENET-LTX-	Magnetic Ethernet LTX- – transmit negative
8	NC	No connection
9	ENET-LED1	Ethernet LED1
10	ENET-LED2	Ethernet LED2

CN22: AS2, I2C0, SPI2

Please refer to CN3 for AS2, I2C definitions and CN17 for SPI.

Pin	Signal	Function
1	AS2-RX	AS2 serial input
2	AS2-TX	AS2 serial output
3	I2C0-DA	I2CO SDA data
4	12C0-CK	12C0 SCL clock
5	GND	OV
6	AS1 TX, SPI2-/SS0	SPI2 Slave Select /SSO or AS1 serial output
7	AS1 RX, SPI2-MISO	SPI2 MISO data or AS1 serial input
8	AS2 TX, SPI2-MOSI	SPI2 MOSI data or AS2 serial output
9	AS20-RX, SPI2-CLK	SPI2 SCK clock or AS2 serial input
10	Vcc2	3V3 out

CN23: ADC0

Please refer to CN19 for ADC definition.

Pin	Signal	Function	A		
1	NC	NC			
2	NC	NC		•	
3	ADC0	ADC 0 input			
4	GND	0V			





DB1: DEBUG, PWM, I2C1 SCL

This port should be reserved for debugging purposes. DB1 is an asynchronous port that shares characteristics with CN3. The main differences being the lack of hardware handshaking and the boot information given out by this port when the device is turned on

Please refer to CN4 for PWM definition.

Pin	Signal	Function
1	Vcc2	3V3 out
2	DBG TX, PWM1	DBG transmit output or PWM 1 output
3	DBG RX, PWM0, I2C1 SCL	DBG receive input or PWM 0 output or I2C1 clock
4	GND	OV

J1: SDHC1

Please refer to CN9 for SDHC definition.

Pin	Signal	Function
J1	MICRO SD CARD	MICRO SD Card Socket for SDHC1

J2: eMMC NAND

The on-board eMMC offers 4GB of Flash memory for the user.

Pin	Signal	Function
	eMMC NAND	Access to eMMC NANE

JUMPER SETTINGS

Name	Description	Function		
J6	VIO selection; CN7-1: 5- 9Vin, 5V out	5-9Vin, 5V out selector for CN7-1: 1-2 for 5-9Vin, 2-3 for 5V out		
J10, J11, J12, J14	Boot Mode	Internal boot selection, do not change		
J21	BL Control Option	BL control: disabled BL no links, 1-2 for PWM2 control, 2-3 for force on		
J22	CN5-5: SD0-CK	Solder this jumper to enable SD0 clock in pin CN5-5		
J26	CN4-4: VIO, Vcc2	VIO, 3V3 out selector for CN4-4: 1-2 for VIO, 2-3 for 3V3 out		
J27	CN3-1: VIO, Vcc2	VIO, 3V3 out selector for CN3-1: 1-2 for VIO, 2-3 for 3V3 out		
J31	BL Current Doubler	Internal setting, do not change		
J32	BL Voltage Booster	Internal setting, do not change		
J47	CN1-10: fused 5-9Vin	Solder this jumper for fused 5-9Vin for pin CN1-10		
J49	USB Screen	USB Screen, Default: not connected		
J52	Chassis to signal ground	Chassis to signal ground connection, Default: not connected		
J55	USB0: Device/Host	5-9Vin or 5V out selector for USB0: 1-2 for 5V out (Device), 2-3 for Vin(Host)		





EXTENDED FEATURES

USB Capabilities

The USB port can be utilised for HID mouse, keyboard, barcode reader and it has USB device mass storage and serial support. For example applications and usage please refer to the website at www.itrontft.com.

HID Mouse

The mouse appears as an additional touch interface in iDevOS and will act the same as a touch screen, moving the TOUCHX and TOUCHY coordinates and the left mouse button will trigger touch key presses. Attachment/detachment status of the mouse can be setup for monitoring in iDevOS.

Please note the following restrictions apply:

- Only HID "boot protocol" mice are supported
- Only Left Hand Mouse button is supported; equivalent to "touchscreen presses"
- Scroll wheels are not supported

HID Keyboard

The keyboard appears as a serial port in iDevOS. Special keys such as ALT, CTRL, SHIFT and function keys (F1-F12) can be configured such that it triggers an action when it's pressed (i.e. acts like "interrupts").

Please note the following restrictions apply:

Only HID "boot protocol" keyboards are supported

HID Barcode Reader

The barcode reader appears as a serial port in iDevOS. In iDev, the code is converted to ASCII characters followed by a terminator character (e.g. CR and/or LF). Interrupts can be configured for each read and process data and execute functions as required.

Please note the following restrictions apply:

Only HID "boot protocol" barcode readers are supported – same driver as USB keyboard is used

USB Device Mass Storage and Serial

In iDev, both USB device mass storage class (drive) and CDC (serial) are supported. All the USB configurations can be changed in iDev such as device mode (CDC-serial or MSD-drive) and initial USB mass storage drive (SDHC or RAM Disk). Please note that it is not possible to access the EMMC drive directly; for security reasons and to prevent accidental overwriting of data. The user should use the RAM disk (RAMD) as an intermediary drive.

Metallised Projective Capacitive Touch Panel

The projective capacitive touch panel uses two pieces of glass, 'X' electrodes on one, 'Y' electrodes on another. These are 'sandwiched' together with insulation between. The touch panel controller scans the X electrodes and measures capacitance effects on the Y electrodes. An EMI filter window can be mounted between the TFT and the touch to prevent TFT scan interference.

The module works with up to 8mm glass or 4mm plastic on top with no optical bonding required. Please note that the distances mentioned include air gap.

The firmware can adjust touch parameters, such as, de-bounce sensitivity and auto-calibrates the touch screen at power on.

Proximity of the touch panel or flexi-cable to metal parts may cause interference; ensure that the front glass cover is larger than the touch panel.

Resistive Touch Panel

The resistive touch panel uses a glass substrate with ITO coating and micro spacers to separate an overlay also coated with ITO.

Conductive bars on each layer allow an X and Y voltage to be applied across each layer in turn while the other layer is connected to ADC inputs to measure the potential difference where a touch occurs. The firmware can adjust sample rate, de-bounce and acceptance area. Use a neoprene or silicon gasket between the enclosure front panel and the touch panel to prevent false touches.

The touch panel ADC inputs can be externally connected via CN19 as ADC2-ADC5 or via FPC connector CN26



PRODUCT IMAGE

Front View



Figure 3 - TW800x480C- K619SE4R2RU Front View

Rear View



Figure 4 - TW800x480C- K619SE4R2RU Rear View



CONNECTOR ASSIGNMENT

PIN	SIGNAL	PIN	SIGNAL
	RS232, RS422*1, PWM, IC		
1	TxRx+, Tx+*1, PWM1	2	NC, Rx-*1
3	TXD	4	CTS
5	RXD	6	RTS
7	NC/Rx+*1	8	TxRx-, Tx-*1, PWM0, K31
		-	Vcc1.0*2
9	GND	10	
1 1	POWER, PWM BUZZ, I2 Vcc1.0	2	PWM1 (BUZZ), I2C1 SDA
3	GND		F WIVIT (BOZZ), IZCT 3DA
	: AS1, I2C1, IO Ports		
1	VIO, Vcc2*3	2	K24, I2C1-SCL
3	AS1-RX,K25,CAN0,TX	4	K26, I2C1-SDA
5	GND	6	/IRQ1, K27
7	AS1-TX,K28,CAN0,RX	8	/RESET
9	AS1-RTS,K29,CAN1, RX	10	AS1-CTS, K30, CAN1 TX
	ADC, PWM, SAIF, IO Po		ADGG
1	ADC1	2	ADC6
3	GND PWM4, K18	4	VIO, Vcc2*4
5 7	SA-D0, PWM6, K20	6	PWM3, K19 SA-BITCLK, PWM5, K21
9	SA-LRCLK, PWM4, K22	10	SA-MCLK, PWM3, K23
	: USB, SDHC Expansion	10	SIN IVICERY I VVIVIS, INCS
1	SD0-DA2	2	SD0-DA3
3	SD0-CDA	4	Vcc2
5	SD0-CK	6	GND
7	SD0-DA0	8	SD0-DA1
9	GND	10	SD0-CD
11	GND	12	Vcc1.2
''	GIVD	12	VCC1.2
13	USB1-	14	USB1+
15	NC	16	GND
	FlexCAN, IO Ports		
1	Vcc1.1/Vcc1.2*5	2	GND
3	Vcc2	4	GND
5	K0	6	K1
7	K2, CAN1TX	8	K3, CAN1RX
9	K4, CANOTX	10	K5, CANORX
11	K6	12	K7
13	K8	14	K9
15	K10	16	K11
17	K12	18	K13
19	K14	20	K15
	: USB0		
	JSB (USB0)*6		
	SDHC0	<u> </u>	
	SD Card Socket for SDHC 5: USB0	J	
1	Vcc1.1, Vcc1.2 ^{*7}	2	USB0-
3	USB0+	4	USB0 ID
5	GND	7	030010
	5: SAIF, AS3, PWM, I2C1,	IO Por	ts
1	SA-D1, PWM7	2	SA-D0, PWM6, K20,AS3-TX
3	SA-BITCLK, PWM5, K21,	4	SA-LRCLK, PWM4, K22
5	AS3-RX SA-MCLK, PWM3, K23	6	GND
7	Vcc1.2	8	12C1 SDA, K26
9	12C1 CLK, K24	10	NC
2	ILCI CLN, NZ4	IU	INC

DIN	LCICNIAL	DIN	CICNIA				
PIN	SIGNAL	PIN	SIGNAL				
CN1: RS232, RS422*1, PWM, IO Ports							
1	GND	2	SP13-CLK				
3	SP13-MOSI	4	SP13-MISO				
5	K16, SPI3-/SS0	6	K17, SPI2-/SS1				
7	SPI2-/SS2	8	PWM2-BL				
9	Vcc1.0	10	GND				
CN18: BATT, PSWITCH, WDOG, RES							
1	GND	2	Vcc2				
3	PSWITCH	4	WDOG				
5	BATT	6	/RESET				
7	Vcc1.1	8	GND				
	: ADC, RS485-DIR						
1	GND	2	ADC2				
3	ADC3	4	ADC4				
5	ADC5	6	EV3V3				
7 CN20	DIR-485	8	GND				
	: USB1 ocket for USB1						
	: ETHERNET						
1	Vcc2	2	GND				
3	NC	4	ENET-LRX+				
5	ENET-LRX-	6	ENET-LTX+				
7	ENET-LTX-	8	NC.				
9	ENET-LED1	10	ENET-LED2				
CN22	: AS2, I2C0, SPI2						
1	AS2-RX	2	AS2-TX				
3	I2C0-DA	4	12C0-CK				
5	GND	6	SPI2 /SSO, AS1 TX				
	MISO2, AS1-RX,		MOSI2, AS2-TX,SPI2 -				
7	SP12-MISO	8	MOSI				
9	SCK2, AS2-RX, SPI2- CLK	10	Vcc2				
CN23	: ADC						
1	NC	2	NC				
3	ADC0	4	GND				
	: BACKLIGHT						
1	BLLED-A	2	BLLED-K				
	DEBUG	-2	DDC TV DVA				
1	Vcc2	2	DBG TX, PWM1				
3	DBG,RX,PWM0,I2C1, SCL	4	GND				
	J1: SDHC1						
Micro SD Card Socket for SDHC1							
	MMC NAND						
Access to eMMC NAND							

*1 - option;

*1 - option; *2 - when J47 soldered; *3 - selectable via jumper J27 (5V: 1-2; 3V3: 2-3) *4 - selectable via jumper J26 (VIO: 1-2; 3V3: 2-3); *5 - selectable via jumper J7 (4-9Vin: 1-2; 5V: 2-3); *6 - selectable via jumper J55 (device: 1-2; host: 2-3) *7 - selectable via jumper J55 (device: 1-2; host: 2-3) Vcc1.0 - fused 5-9Vin; Vcc1.1-unfused 5-9Vin; Vcc1.2 - regulated 5V out; Vcc2-regulated 3V3 out; VIO-Vcc1.1/Vcc1.2, selectable via J6 (Vcc1.0: 1-2; Vcc1.2: 2-3)





HANDLING AND USAGE PRECAUTIONS

Packaging

Modules are packaged in single or dual antistatic carbon coated card sleeves dependent on connectors being fitted on user request. The sleeves are then packed in a sub box containing 5 or 10 modules and these are then dispatched in shipping boxes. Products may be packed in anti-static bubble bags when the selected connector or other sub-assembly does not fit the standard sleeves.

TFT panels are made of glass and contain liquid crystal materials

- Please avoid breaking the TFT panel to prevent injury from sharp glass particles.
- It is recommended to allow sufficient open space surrounding the TFT panel to avoid possible damage.
- Please design the mounting of the TFT module to have within 0.5 mm warping tolerance to avoid any forces that may damage the display due to PCB distortion causing a breakdown of the electrical circuit leading to TFT module failure.

Conducting voltage

- Avoid touching conductive electrical parts with other conductive materials because the TFT-module may be damaged.
- Even when electric power is turned off, it may take more than one minute for the electrical current to discharge.

Cable connection

- Do not unplug the power and/or data cables of TFT modules during operation because unrecoverable damage may result.
- Sending input signals to the TFT module during a power off condition may cause I/O port damage.
- It is recommended to use a 30 cm or shorter signal cable to prevent functional failures subject to port application.

Electrostatic charge

• TFT modules require electrostatic free packaging and protection from electrostatic charges during handling and usage.

Structure

- During operation, TFT panels and TFT modules generate heat. Please consider sufficient heat radiation dissipation.
- We prefer to use UL grade materials or components in conjunction with TFT modules.
- Wrap and twist motion causes stress and may break the TFT or TFT module components. Please adhere to allowances within 0.5mm at the point of attachment.

Power

- Apply regulated power to the TFT module within the specified voltages to protect from failures.
- A TFT module may consume an in rush current equal to twice the typical current at power-on due to capacitor charging.

We recommend using a power supply capable of quick starting

• TFT-module needs a specified voltage at the point of connection. Please use an adequate power cable to avoid a decrease in voltage. We recommend the provision of a fuse since the onboard TFT module fuse is SMT soldered.





HANDLING AND USAGE PRECAUTIONS

Operating consideration

- The LED backlight will decrease in brightness during extended operation. If a fixed pattern illuminates on a TFT panel for an extended period, this will result in a retained ghost image. Please consider a screen safer to reduce this effect.
- We recommend using a signal cable 30cm or less to avoid noise with a ferrite fitted to reduce emission.

Storage and operating environment

• Please use TFT-modules under the recommended specified environmental conditions. Salty, sulfur and dusty environments may damage the TFT module even during storage.

Disposal

When discarding TFTs or TFT modules, please adhere to governmental related laws or regulations.

Others

- Although the TFT modules are designed to be protected from electrical noise, please plan your circuitry to exclude as much noise as possible.
- Do not reconstruct or repair the TFT module without our authorization. We cannot assure the quality or reliability of unauthorized repaired TFT modules.

Notice

We do not authorize the use of any patents that may be inherent in these specifications. Neither whole nor partial copying of these specifications are permitted without our approval. If necessary, please ask for assistance from our sales management.

This product is not specifically designed for military, aerospace, medical or other life-critical applications.

If you choose to use this product for these applications, please consult us prior to the project design phase.



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