

Bridgelux[®] GEN9 V22 Array Series

Product Data Sheet DS1310



COM Singel 3 | B-2550 Kontich | Belgium | Tel. +32 (0)3 458 30 33 | info@alcom.be | www.alcom.be Rivium 1e straat 52 | 2909 LE Capelle aan den Ijssel | The Netherlands | Tel. +31 (0)10 288 25 00 | info@alcom.nl | www.alcom.n

V Series



Introduction

The V Series[™] LED Array products deliver high quality light in a compact and cost-effective solid-state lighting package. These chip on board (CoB) arrays can be efficiently driven more than two times the nominal drive current, enabling design flexibility not previously possible. These high flux density light sources are designed to support a wide range of high quality, low cost directional luminaires and replacement lamps for both interior and exterior commercial and residential applications.

The Gen g V Series COB is a high efficacy product that uses narrow band red phosphor to significantly improve the spectrum efficacy. The improved spectrum efficacy results in the 80 CRI product of the Gen g Series delivering better or equivalent efficacy as that of our previous generation V Series product.

The V22 LED Array is available in a variety of electrical, CCT, and CRI combinations providing substantial design flexibility and energy efficiency advantages.

Lighting system designs incorporating these LED arrays deliver increased system level efficacy and a longer service life. Typical applications include replacement lamps and task, accent, spot, track, wide area, security, wall packs and down lights.

Features

- Efficacy of 199 lm/W typical, 3000K 80 CRI
- Wide selection of CCT options (2700K-5000K) with minimum 80 CRI options
- Uniform high-quality illumination
- 2 and 3 SDCM binning options (2700K 4000K)
- 3 and 4 SDCM binning options (5000K)
- Forward voltage bin codes and backside marking
- Instant light with unlimited dimming
- 5-Year warranty

Benefit

- Enables high efficiency lighting systems and lower operating costs
- Supports the trend toward luminaire miniaturization
 and delivers enhanced optical control
- Design flexibility for a broad range of lighting applications
- Clean white light without pixelation
- · Uniform consistent white light
- · Design flexibility for multi-source applications
- Easy to use with daylight and motion sensors to increase energy savings
- Design with confidence

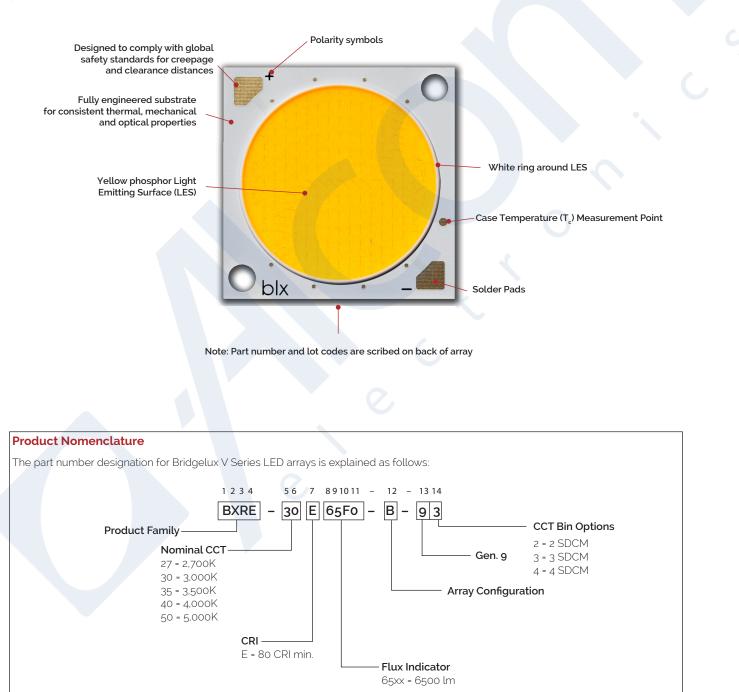


Contents

Product Feature Map	2
Product Nomenclature	2
Product Selection Guide	3
European Product Registry for Energy Labeling	5
Performance at Commonly Used Drive Currents	6
Electrical Characteristics	9
Eye Safety	10
Absolute Maximum Ratings	11
Performance Curves	12
Typical Radiation Pattern	14
Typical Color Spectrum	15
Mechanical Dimensions	17
Color Binning Information	18
Packaging and Labeling	19
Design Resources	21
Precautions	21
Disclaimers	21
About Bridgelux	22

Product Feature Map

Bridgelux arrays are fully engineered devices that provide consistent thermal and optical performance on an engineered mechanical platform. The V Series arrays are the most compact CoB devices across all of Bridgelux's LED Array products. The arrays incorporate several features to simplify design integration and assembly. Please visit www.bridgelux.com for more information on the V Series family of products.



Product Selection Guide

The following product configurations are available:

Part Number	Nominal CCT ¹ (K)	CRI²	Nominal Drive Current³ (mA)	Typical Pulsed Flux ^{4.5.6} T _c = 25°C (lm)	Minimum Pulsed Flux ^{6,7} T _c = 25°C (lm)	Typical V _f (V)	Typical Power (W)	Typical Efficacy (lm/W)
XRE-27E65F0-B-9x	2700	80	950	9369	8432	50.6	48.1	195
XRE-27E65F0-C-9x	2700	80	1050	10305	9274	50.9	53.4	193
XRE-27E65F0-D-9x	2700	80	1050	6912	6221	33.9	35.6	194
XRE-30E65F0-B-9x	3000	80	950	9560	8604	50.6	48.1	199
XRE-30E65F0-C-9x	3000	80	1050	10515	9464	50.9	53.4	197
XRE-30E65F0-D-9x	3000	80	1050	7053	6348	33.9	35.6	198
XRE-35E65F0-B-9x	3500	80	950	9608	8647	50.6	48.1	200
XRE-35E65F0-C-9x	3500	80	1050	10568	9511	50.9	53.4	198
XRE-35E65F0-D-9x	3500	80	1050	7088	6379	33.9	35.6	199
XRE-40E65F0-B-9x	4000	80	950	9656	8690	50.6	48.1	201
XRE-40E65F0-C-9x	4000	80	1050	10620	9558	50.9	53.4	199
XRE-40E65F0-D-9x	4000	80	1050	7124	6411	33.9	35.6	200
XRE-50E65F0-B-9x	5000	80	950	9464	8518	50.6	48.1	197
XRE-50E65F0-C-9x	5000	80	1050	10410	9369	50.9	53.4	195
XRE-50E65F0-D-9x	5000	80	1050	6982	6284	33.9	35.6	196

Table 1: Selection Guide, Pulsed Measurement Data ($T_i = T_c = 25^{\circ}$ C)

Notes for Table 1:

1. Nominal CCT as defined by ANSI C78.377-2011.

2. CRI values are minimums and tested at T, - T, - 85°C. Minimum R9 value for 80 CRI products is 0.Bridgelux maintains a ± 3 tolerance on CRI and R9 values.

3. Drive current is referred to as nominal drive current.

4. Products tested under pulsed condition (10ms pulse width) at nominal drive current where T_i (junction temperature) = T_c (case temperature) = 25°C.

5. Typical performance values are provided as a reference only and are not a guarantee of performance.

6. Bridgelux maintains a ±7% tolerance on flux measurements.

7. Minimum flux values at the nominal drive current are guaranteed by 100% test.

Product Selection Guide

Table 2: Selection Guide, Stabilized DC Performance ($T_c = 85^{\circ}C$)⁴⁵

Part Number	Nominal CCT ¹ (K)	CRI²	Nominal Drive Current³ (mA)	Typical DC Flux ⁴⁵ T _c = 85°C (lm)	Minimum DC Flux ⁶ T _c = 85°C (lm)	Typical V _f (V)	Typical Power (W)	Typical Efficacy (lm/W)
BXRE-27E65F0-B-9x	2700	80	950	8619	7757	49.7	47.2	182
BXRE-27E65F0-C-9x	2700	80	1050	9480	8532	50.0	52.5	181
BXRE-27E65F0-D-9x	2700	80	1050	6359	5723	33.3	35.0	182
BXRE-30E65F0-B-9x	3000	80	950	8795	7916	49.7	47.2	186
BXRE-30E65F0-C-9x	3000	80	1050	9674	8706	50.0	52.5	184
BXRE-30E65F0-D-9x	3000	80	1050	6489	5840	33.3	35.0	186
BXRE-35E65F0-B-9x	3500	80	950	8839	7955	49.7	47.2	187
BXRE-35E65F0-C-9x	3500	80	1050	9722	8750	50.0	52.5	185
BXRE-35E65F0-D-9x	3500	80	1050	6521	5869	33.3	35.0	186
BXRE-40E65F0-B-9x	4000	80	950	8883	7995	49.7	47.2	188
BXRE-40E65F0-C-9x	4000	80	1050	9771	8793	50.0	52.5	186
BXRE-40E65F0-D-9x	4000	80	1050	6554	5898	33.3	35.0	187
BXRE-50E65F0-B-9x	5000	80	950	8707	7837	49.7	47.2	184
BXRE-50E65F0-C-9x	5000	80	1050	9577	8619	50.0	52.5	182
BXRE-50E65F0-D-9x	5000	80	1050	6424	5781	33.3	35.0	184

Notes for Table 2:

1. Nominal CCT as defined by ANSI C78.377-2011.

2. CRI values are minimums and tested at T, - T, - 85°C. Minimum Rg value for 80 CRI products is 0, Bridgelux maintains a ± 3 tolerance on CRI and Rg values.

3. Drive current is referred to as nominal drive current.

4. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

5. Typical performance is estimated based on operation under DC (direct current) with LED array mounted onto a heat sink with thermal interface material and the case temperature maintained at 85°C. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.

6. Minimum flux values at elevated temperatures are provided for reference only and are not guaranteed by 100% production testing. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.

European Product Registry for Energy Labeling

The European Product Registry for Energy Labeling (EPREL) is defined in the EU Regulation 2017/1369 to provide important energy efficiency information to consumers. Together with Energy Labeling Regulation ELR (EU) 2019/2015 which was amended by regulation (EU) 2021/340 for energy labelling of light sources, manufacturers are required to declare an energy class based on key technical specifications from each of their product and register it in an open data base managed by EPREL It is now a legal requirement for a vendor of light sources to upload information about their products into the EPREL database before placing these products on the market in the EU.

Table 3 below provides a list of part numbers that are in compliance with ELR and are currently listed in the EPREL database.

At Bridgelux, we are fully committed to supplying products that are compliant with pertinent laws, rules, and obligation imposed by relevant government bodies including the European Energy Labeling regulation. Customers can use these products with full confidence for any projects that fall under the ELR.

PART NUMBER ¹	ССТ (К)	CRI	Current² (mA)	Vf (V)	Useful flux ³ (Φuse) at 85C (lm)	Pow- er (W)	Efficacy (lm/W)	Energy efficiency class ⁴	Regis- tration No	URL to Product Information Sheet in EPREL Database
						_				

Table 3: Part numbers registered in European Product Registry for Energy Labeling

Notes for Table 3:

1. All device listed here must be disposed as e-waste upon its end of life according to local country guideline in each country.

- 2. For information on performance values at alternative drive conditions. please refer to the Product Selection Guide, Absolute Maximum Rating Table and Performance Curves in this data sheet.
- 3. For a definition of useful luminous flux (Ouse), please see the ELR regulations at https://tinyurl.com/4b6zvt4m.
- 4. EPREL requires an arrow symbol containing the letter of the energy efficiency class to be displayed. on technical promotional material. Refer to this energy efficiency class column for specific energy efficiency class on each part number.

Performance at Commonly Used Drive Currents

V Series LED arrays are tested to the specifications shown using the nominal drive currents in Table 1. V Series may also be driven at other drive currents dependent on specific application design requirements. The performance at any drive current can be derived from the current vs. voltage characteristics shown in Figures 1, 2 & 3 and the flux vs. current characteristics shown in Figures 4, 5 & 6. The performance at commonly used drive currents is summarized in Table 4.

Part Number	CRI	Drive Current¹ (mA)	Typical V _r T _c = 25°C (V)	Typical Power T _c = 25°C (W)	Typical Flux² T _c = 25°C (lm)	Typical DC Flux ³ T _c = 85°C (lm)	Typical Efficacy T _c = 25°C (lm/W)
		240	47.0	11.3	2426	2260	215
		480	48.3	23.2	4854	4515	209
		720	49.6	35.7	7196	6658	202
BXRE-27E65F0-B-9x	80	950	50.6	48.1	9369	8619	195
		1500	52.8	79.2	14336	13003	181
		2340	56.1	131.3	21528	19145	164
		300	47.4	14.2	3030	2825	213
		550	48.7	26.8	5536	5150	207
AVDE 27E6FEG C OV		900	50.3	45.3	8905	8222	197
BXRE-27E65F0-C-9x 80	00	1050	50.9	53.4	10305	9480	193
		1620	53.0	85.9	15427	14000	180
	2520	56.3	141.9	23105	20561	163	
BXRE-27E65F0-D-9x 80		300	31.6	9.5	2032	1895	215
		550	32.4	17.8	3713	3454	208
		900	33.5	30.1	5973	5515	198
	00	1050	33.9	35.6	6912	6359	194
		1620	35.3	57.2	10348	9391	181
		2520	37.5	94.5	15498	13791	164
		240	47.0	11.3	2476	2306	220
		480	48.3	23.2	4953	4607	213
		720	49.6	35.7	7343	6794	206
BXRE-30E65F0-B-9x	80 -	950	50.6	48.1	9560	8795	199
		1500	52.8	79.2	14628	13268	185
		2340	56.1	131.3	21967	19535	167
		300	47.4	14.2	3091	2882	217
		550	48.7	26.8	5649	5255	211
	80	900	50.3	45·3	9087	8390	201
BXRE-30E65F0-C-9x	00	1050	50.9	53.4	10515	9674	197
		1620	53.0	85.9	15742	14286	183
		2520	56.3	141.9	23577	20980	166
		300	31.6	9.5	2074	1933	219
		550	32.4	17.8	3789	3525	212
AVDE 20E6550 D av		900	33.5	30.1	6095	5627	202
3XRE-30E65F0-D-9x	80	1050	33.9	35.6	7053	6489	198
		1620	35.3	57.2	10559	9582	185
		2520	37.5	94.5	15814	14073	167

Notes for Table 4:

1. Alternate drive currents in Table 4 are provided for reference only and are not a guarantee of performance.

2. Bridgelux maintains a ± 7% tolerance on flux measurements.

3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

Performance at Commonly Used Drive Currents

Part Number	CRI	Drive Current¹ (mA)	Typical V _f T _c = 25°C (V)	Typical Power T _c = 25°C (W)	Typical Flux ² T _c = 25°C (lm)	Typical DC Flux ³ T _c = 85°C (lm)	Typical Efficacy T _c = 25°C (lm/W)
		240	47.0	11.3	2488	2317	221
		480	48.3	23.2	4978	4630	214
3XRE-35E65F0-B-9x	80	720	49.6	35.7	7379	6828	207
JARE-35E05F0-D-9X	00	950	50.6	48.1	9608	8839	200
		1500	52.8	79.2	14702	13335	186
		2340	56.1	131.3	22077	19633	168
		300	47.4	14.2	3107	2897	219
		550	48.7	26.8	5677	5281	212
	80	900	50.3	45.3	9132	8432	202
3XRE-35E65F0-C-9x	00	1050	50.9	53.4	10568	9722	198
		1620	53.0	85.9	15820	14357	184
		2520	56.3	141.9	23695	21085	167
		300	31.6	9.5	2084	1943	220
		550	32.4	17.8	3808	3542	213
		900	33.5	30.1	6126	5656	203
3XRE-35E65F0-D-9x	80	1050	33.9	35.6	7088	6521	199
		1620	35.3	57.2	10612	9630	185
		2520	37.5	94.5	15894	14143	168
		240	47.0	11.3	2501	2329	222
		480	48.3	23.2	5003	4653	216
		720	49.6	35.7	7416	6862	208
3XRE-40E65F0-B-9x	80	950	50.6	48.1	9656	8883	201
		1500	52.8	79.2	14775	13401	187
		2340	56.1	131.3	22187	19731	169
		300	47.4	14.2	3122	2911	220
		550	48.7	26.8	5706	5307	213
		900	50.3	45.3	9178	8473	203
3XRE-40E65F0-C-9x	80	1050	50.9	53.4	10620	9771	199
		1620	53.0	85.9	15899	14429	185
		2520	56.3	141.9	23813	21190	168
		300	31.6	9.5	2094	1953	221
		550	32.4	17.8	3827	3560	215
		900	33.5	30.1	6156	5684	204
3XRE-40E65F0-D-9x	80	1050	33.9	35.6	7124	6554	200
		1620	35.3	57.2	10664	9678	186
		2520	37.5	94.5	15973	14213	169
		240	47.0	11.3	2451	2283	217
		480	48.3	23.2	4903	4561	211
		720	49.6	35.7	7269	6726	204
3XRE-50E65F0-B-9x	80	950	50.6	48.1	9464	8707	197
		1500	52.8	79.2	14482	13136	183
		2340	56.1	131.3	21748	19340	166

Table 4: Product Performance at Commonly Used Drive Currents (Continued)

Notes for Table 4:

1. Alternate drive currents in Table 4 are provided for reference only and are not a guarantee of performance.

Performance at Commonly Used Drive Currents

Part Number	CRI	Drive Current¹ (mA)	Typical V _f T _c = 25°C (V)	Typical Power T _c = 25°C (W)	Typical Flux² T _c = 25°C (lm)	Typical DC Flux ³ T _c = 85°C (lm)	Typical Efficacy T = 25°C (lm/W)
		300	47.4	14.2	3060	2853	215
BXRE-50E65F0-C-9x 80		550	48.7	26.8	5593	5202	209
		900	50.3	45.3	8996	8306	199
	00	1050	50.9	53.4	10410	9577	195
		1620	53.0	85.9	15584	14143	181
		2520	56.3	141.9	23341	20770	164
		300	31.6	9.5	2053	1914	217
		550	32.4	17.8	3751	3489	210
		900	33.5	30.1	6034	5571	200
BXRE-50E65F0-D-9x 80	00	1050	33.9	35.6	6982	6424	196
		1620	35.3	57.2	10453	9486	183
		2520	37.5	94.5	15656	13932	166

Table 4: Product Performance at Commonly Used Drive Currents (Continued)

Notes for Table 4:

1. Alternate drive currents in Table 4 are provided for reference only and are not a guarantee of performance

2. Bridgelux maintains a ± 7% tolerance on flux measurements.

3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

Table 5: Electrical Characteristics

			Typical Coefficient of Forward	Typical Thermal Resistance	Driver Selection Voltages ⁷ (V)			
Part Number			Voltage⁴ ∆V _f ∕∆T _c (mV∕°C)	Junction to Case ^{5.6} R _{j-c} (°C/W)	V _r Min. Hot T _c = 95°C (V)	V _f Max. Cold T _c = -40°C (V)		
BXRE-xxx65Fx-B-9x	950	47.6	50.6	53.6	-13.30	0.07	46.4	55.5
	2340	52.7	56.1	59.5	-14.71	0.13	51.4	61.6
	1050	47.8	50.9	54.0	-13.32	0.08	46.7	55.8
BXRE-xxx65Fx-C-9x	2520	52.9	56.3	59.7	-14.74	0.15	51.6	61.8
	1050	31.9	33.9	35.9	-13.32	0.08	31.1	37.2
BXRE-xxx65Fx-D-9x	2520	35.3	37.5	39.8	-14.74	0.14	34.4	41.2

Notes for Table 5:

- 1. Parts are tested in pulsed conditions, T_ = 25°C. Pulse width is 10ms.
- 2. Voltage minimum and maximum are provided for reference only and are not a guarantee of performance.
- 3. Bridgelux maintains a tester tolerance of ± 0.10V on forward voltage measurements.
- 4. Typical coefficient of forward voltage tolerance is \pm 0.1mV for nominal current.
- 5. Thermal resistance values are based from test data of a 3000K 80 CRI product.
- 6. Thermal resistance value was calculated using total electrical input power; optical power was not subtracted from input power. The thermal interface material used during testing is not included in the thermal resistance value.
- 7. V, min hot and max cold values are provided as reference only and are not guaranteed by test. These values are provided to aid in driver design and selection over the operating range of the product.
- 8. This product has been designed and manufactured per IEC 62031:2018

Eye Safety

Table 6: Eye Safety Risk Group (RG) Classifications

Part Number	Drive Current (mA)	cc	T4
		2700K/3000K	3500-5000K ^{2,3}
		RG1	RG1
BXRE-xxx65Fx-B-9x		RG1	RG2
		RG1	RG1
BXRE-xxx65Fx-C-9x		RG1	RG2
		RG1	RG1
BXRE-xxx65Fx-D-9x		RG1	RG2

Notes for Table 6:

1. Eye safety classification for the use of Bridgelux V Series LED arrays is in accordance with specification IEC/TR 62778: Application of IEC 62471 for the assessment of blue light hazard to light sources and luminaires.

2. For products classified as RG2 at 4000K, Ethr- 1980 lx.

3. For products classified as RG2 at 5000K Ethr= 1530 lx.

4. Please contact your Bridgelux sales representative for Ethr values at specific drive currents and CCTs not listed.

Absolute Maximum Ratings

Table 7: Maximum Ratings

Parameter		Maximum Rating						
LED Junction Temperature (T_j)	150°C							
Storage Temperature ¹		-40°C to +95°C						
Operating Case Temperature ² (T _c)		95°C						
Soldering Temperature ³	300°C	300°C or lower for a maximum of 6 seconds						
	BXRE-xxx65Fx-B-9x	BXRE-xxx65Fx-C-9x	BXRE-xxx65Fx-D-9x					
Maximum Drive Current ⁴	2340 mA at ≤85°C 1755 mA at 95°C	2520 mA at ≤85°C 1890 mA at 95°C	2520 mA at ≤85°C 1890 mA at 95°C					
Maximum Peak Pulsed Drive Current ⁵	3350 mA	3870 mA	3610mA					
Maximum Reverse Voltage ⁶	-90V	-90V	-50V					

Notes for Table 7:

- 1. The Gen 9 product is robust enough to pass our internal humidity test but it is still more sensitive compared to regular LED array product The product needs to be stored in a dry environment. It is not recommended to use the product in a damp environment that directly exposes it to moisture.
- 2. For IEC 62717 requirement, please consult your Bridgelux sales representative.
- 3. Refer to Bridgelux Application Note AN101: Handling and Assembly of Bridgelux V Series LED Arrays
- 4. Arrays may be driven at higher currents however lumen maintenance may be reduced and warranty will not apply.
- 5. Bridgelux recommends a maximum duty cycle of 10% and pulse width of 20 ms when operating LED Arrays at maximum peak pulsed current specified. Maximum peak pulsed currents indicate values where LED Arrays can be driven without catastrophic failures.
- 6. Light emitting diodes are not designed to be driven in reverse voltage and will not produce light under this condition. Maximum rating provided for reference only.

Performance Curves

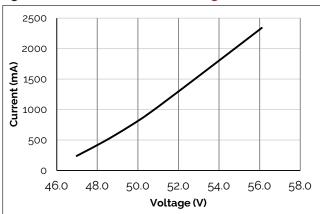
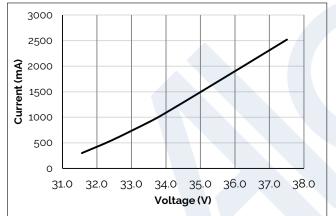


Figure 1: V22B Drive Current vs. Voltage







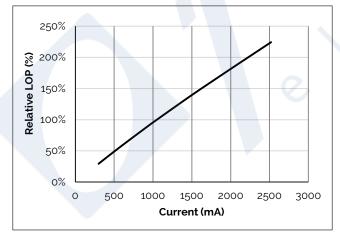
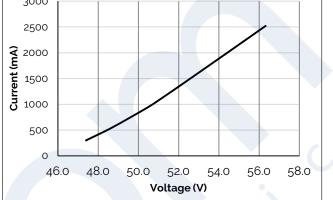
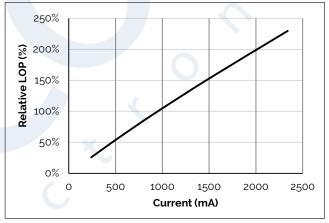


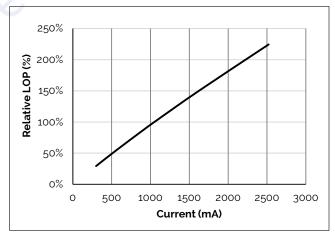
Figure 2: V22C Drive Current vs. Voltage











Notes for Figures 1-6:

1. Bridgelux does not recommend driving high power LEDs at low currents. Doing so may produce unpredictable results. Pulse width modulation (PWM) is recommended for dimming effects.

2. Products tested under pulsed condition (10ms pulse width) at nominal drive current where T_i (junction temperature) = T_c (case temperature) = 25°C.

Performance Curves

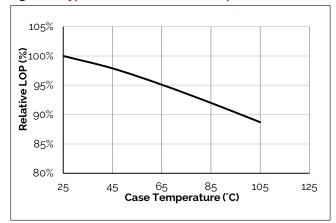
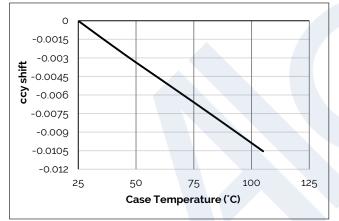
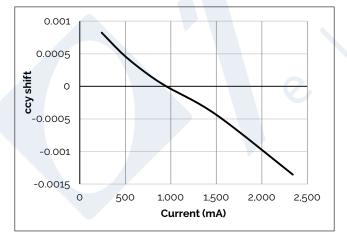


Figure 7: Typical DC Flux vs. Case Temperature

Figure 9: Typical DC ccy Shift vs. Case Temperature

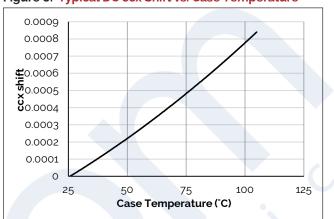




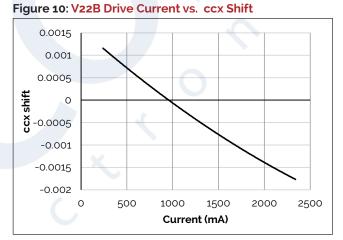


Note for Figures 7-12:

1. Characteristics shown for Warm White.









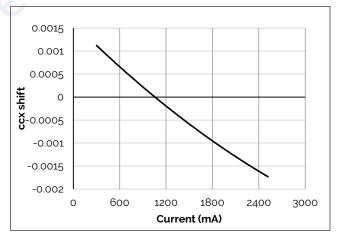


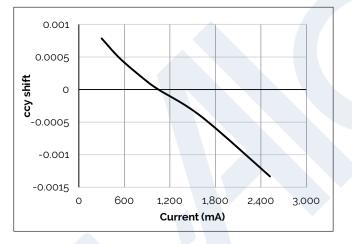
Figure 8: Typical DC ccx Shift vs. Case Temperature

Performance Curves

0.001 0.0005 **Hits** 0 -0.0005 -0.0005 -0.0015 0 600 1,200 1,800 2,400 3,000 **Current (mA)**

Figure 13:V22C Drive Current vs. ccy Shift





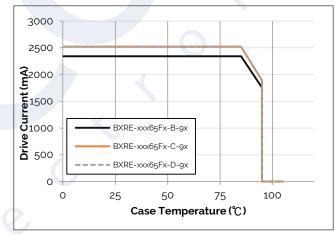
Note for Figures 13-15:

1. Characteristics shown for Warm White.

0.0015 0.001 0.0005 0.0005 -0.001 -0.0015 -0.002 0 600 1200 1800 2400 3000 Current (mA)

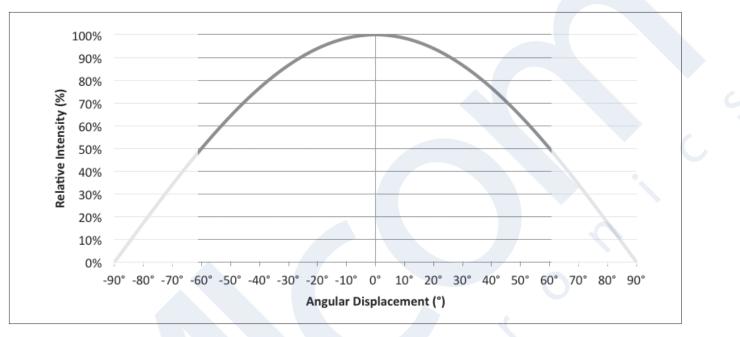
Figure 14: V22D Drive Current vs. ccx Shift





Typical Radiation Pattern

Figure 17: Typical Spatial Radiation Pattern

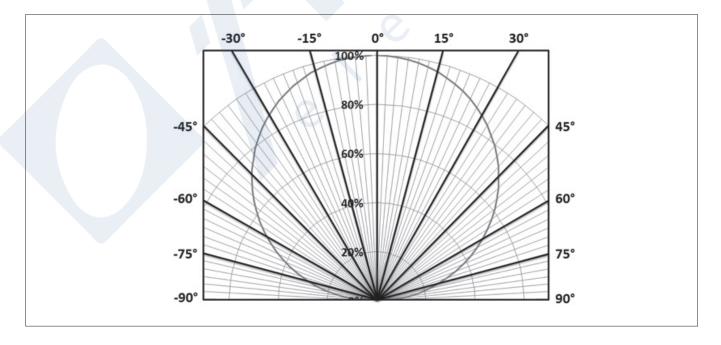


Notes for Figure 17:

1. Typical viewing angle is 120°.

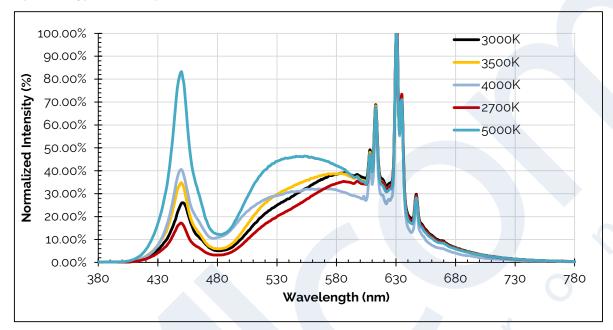
2. The viewing angle is defined as the off axis angle from the centerline where intensity is ½ of the peak value.

Figure 18: Typical Polar Radiation Pattern



Typical Color Spectrum

Figure 19: Typical Color Spectrum

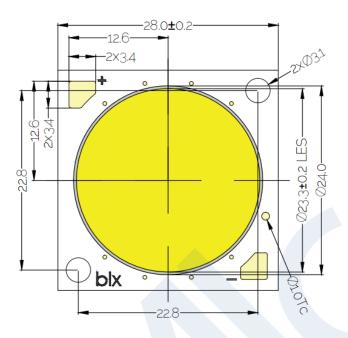


Notes for Figure 19:

- 1. Color spectra measured at nominal current for $T_j = T_c = 85$ °C.
- 2. Color spectra shown is 2700K and 80CRI.
- 3. Color spectra shown is 3000K and 80 CRI.
- 4. Color spectra shown is 3500K and 80 CRI.
- 5. Color spectra shown is 4000K and 80 CRI.
- 6. Color spectra shown is 5000K and 80 CRI.

Mechanical Dimensions

Figure 20: Drawing for V22 LED Array



-1.65MAX

Notes for Figure 20:

- 1. Drawings are not to scale.
- 2. Drawing dimensions are in millimeters.
- 3. Solder pads are labeled "+" and "-" to denote positive and negative polarity, respectively.
- 4. Unless otherwise specified, tolerances are ±0.1mm.
- 5. Refer to Application Notes AN101 for product handling, mounting and heat sink recommendations.
- 6. The optical center of the LED Array is nominally defined by the mechanical center of the array to a tolerance of ± 0.2mm.
- 7. Bridgelux maintains a flatness of 0.10mm across the mounting surface of the array.

Color Binning Information

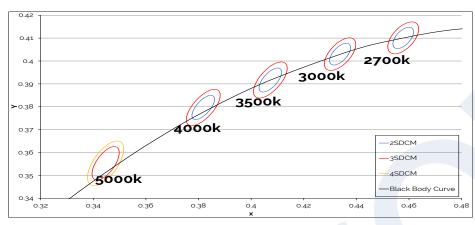


Figure 21: Warm, Neutral and Cool White Test Bins in xy Color Space

Note: Pulsed Test Conditions, T_c = 85°C

Table 8: Warm and Neutral White xy Bin Coordinates and Associated Typical CCT (product is hot targeted to Tc = 85°C)

Bin Code	2700K	3000K	3500K	4000K
ANSI Bin (for reference only)	(2580K - 2870K)	(2870K - 3220K)	(3220K - 3710K)	(3710K - 4260K)
93 (3 SDCM)	(2651K - 2794K)	(2968K - 3136K)	(3369K - 3586K)	(3851K - 4130K)
92 (2 SDCM)	(2674K - 2769K)	(2995K - 3107K)	(3404K - 3548K)	(3895K - 4081K)
Center Point (x,y)	(0.4578, 0.4101)	(0.4338, 0.403)	(0.4073, 0.3917)	(0.3818, 0.3797)

Table 9: Cool White xy Bin Coordinates and Associated Typical CCT (product is hot targeted to T_c = 85°C)

Bin Code	5000K
ANSI Bin (for reference only)	(4745K - 5311K)
94 (4 SDCM)	(4801K - 5282K)
93 (3 SDCM)	(4835K - 5215K)
Center Point (x,y)	(0.3447, 0.3553)

Note for Tables 8-9:

1. Bridgelux maintains a tolerance of +/- 0.007 on x and y color coordinates in the CIE 1931 color Space.

Packaging and Labeling

Figure 22: V22 Packaging Tubes



Notes for Figure 22:

- 1. Each tube holds 15 V22 COB arrays.
- 2. One tube is sealed in an anti-static bag. Four bags are placed in a shipping box. Depending on quantities ordered, a bigger shipping box, containing four boxes may be used to ship products.
- 3. Each bag and box is to be labeled as shown above.
- 4. Dimensions for each tube are 21.3 (W) x 9.5(H) x 505 (L). Dimensions for the anti-static bag are 75 (W) x 615 (L) x 3.1 (T) mm. Dimensions for the shipping box are 58.7 x 13.3 x 7.9 cm.

Packaging and Labeling

Figure 23: Gen. 9 Product Labeling

Bridgelux COB arrays have laser markings on the back side of the substrate to help with product identification. In addition to the product identification markings, Bridgelux COB arrays also contain markings for internal Bridgelux manufacturing use only. The image below shows which markings are for customer use and which ones are for Bridgelux internal use only. The Bridgelux internal manufacturing markings are subject to change without notice, however these will not impact the form, function or performance of the COB array.



Customer Use- Product part number

Internal Bin Code

Customer Use- 2D Barcode Scannable barcode provides product part number and other Bridgelux internal production information.

> Customer Use- V_f Bin Code included to enable greater luminaire design flexibility. Refer to AN92 for bin code definitions.

Design Resources

Application Notes

Bridgelux has developed a comprehensive set of application notes and design resources to assist customers in successfully designing with the V Series product family of LED array products. For all available application notes visit www.bridgelux.com.

Optical Source Models

Optical source models and ray set files are available for all Bridgelux products. For a list of available formats, visit www.bridgelux.com.

Precautions

CAUTION: CHEMICAL EXPOSURE HAZARD

Exposure to some chemicals commonly used in luminaire manufacturing and assembly can cause damage to the LED array. Please consult Bridgelux Application Note AN101 for additional information.

CAUTION: RISK OF BURN

Do not touch the V Series LED array during operation. Allow the array to cool for a sufficient period of time before handling. The V Series LED array may reach elevated temperatures such that could burn skin when touched.

3D CAD Models

Three dimensional CAD models depicting the product outline of all Bridgelux V Series LED arrays are available in both IGS and STEP formats. Please contact your Bridgelux sales representative for assistance.

LM80

LM80 testing has been completed and the LM80 report is now available. Please contact your Bridgelux sales representative for LM-80 report.

CAUTION

CONTACT WITH LIGHT EMITTING SURFACE (LES)

Avoid any contact with the LES. Do not touch the LES of the LED array or apply stress to the LES (yellow phosphor resin area). Contact may cause damage to the LED array.

Optics and reflectors must not be mounted in contact with the LES (yellow phosphor resin area).

Disclaimers

MINOR PRODUCT CHANGE POLICY

The rigorous qualification testing on products offered by Bridgelux provides performance assurance. Slight cosmetic changes that do not affect form, fit, or function may occur as Bridgelux continues product optimization.

STANDARD TEST CONDITIONS

Unless otherwise stated, array testing is performed at the nominal drive current.